ECN3021 is a single chip three-phase bridge inverter IC which has 6 IGBTs in the circuit. Especially, it is very suitable for controlling the speed of 3-phase DC brushless motors to which converted AC200~230V power supplies are applied. Fig. 1 shows the internal block diagram.

### Functions

- \* Integrated charge pump circuit
- \* Integrated free wheel diodes
- \* Integrated PWM circuit
- \* Integrated FG circuit
- \* Integrated over current protection circuit
- \* Integrated rotating direction monitor circuit

#### Features

- \* Speed control for a 3-phase DC brushless motor is available with an external microprocessor.
- \* Bottom arm circuits can be operated in 20kHz chopping frequency of PWM.

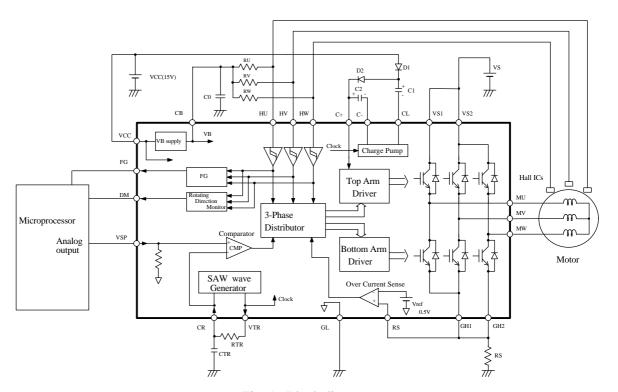


Fig. 1 Block diagram

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1. General

(1) Type ECN3021

(2) Application 3-phase DC Brushless Motor

(3) Structure Monolithic IC (4) Package SP-23T

2. Maximum Allowable Ratings (Ta=25°C)

No.	Items	Symbols	Terminal	Ratings	Unit	Condition
1	Output Device	VSM	VS1,VS2	500	V	
	Breakdown Voltage		MU,MV,MW			
2	Supply Voltage	VCC	VCC	18	V	
3	Input Voltage	VIN	VSP,RS	-0.5 ~ VB+0.5	V	
			HU,HV,HW			
4	Output Current	IMDC	MU,MV,MW	0.7	A	
5	Peak Output Current	IMP	MU,MV,MW	1.0	Α	Note 1
6	Output Current in Start	IOM	MU,MV,MW	1.0	Α	Note 1
	Up and Accelerating					
7	Operating Junction	Tjop		-20 ~ +135	°C	Note 2
	Temperature					
8	Storage Temperature	Tstg		-40 ~ +150	°C	

Note 1. Please note that acumulated duty of a period exceeding 0.7A has to be less than 5% of total current flowing period.

Note 2. Thermal Resistance

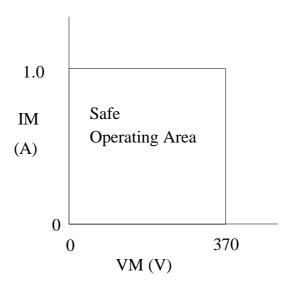
Rj-c = 4°C/WRj-a = 40°C/W

#### 3. Recommended Operating Conditions

N	Vo.	Items	Symbols	Terminal	MIN	TYP	MAX	Unit	Condition
	1	Supply Voltage	VS	VS1,2	50	325	370	V	
	2		VCC	VCC	13.5	15	16.5	V	

Note. Recommended Safe Operating Area(SOA)

It is recommended that this IC should be used within the SOA as shown below, where IM and VM are the current and the voltage at the terminals connected to motor coils when the phase is changed (turned off).



#### 4. Electrical Characteristics (Ta=25°C)

	Unless otherwise specified, VCC=15V, VS=325V			Suffix T; Top arm			B; Bottom arm		
No.	Items	Symbols	Terminal	MIN	TYP	MAX	Unit	Condition	on
1	Standby Current	IS	VS1,2	-	2.5	5.0	mA	VSP=0V	
2		ICC	VCC	-	10	20	mA	]	
3	Output device FVD	VFT	MU,MV,MW	-	4.0	6.0	V	I=0.35A	
4		VFB	MU,MV,MW	-	4.0	6.0	V	I=0.35A	
5	Turn On	TdONT	MU,MV,MW	-	0.5	3.0	μs		
6	Delay Time	TdONB	MU,MV,MW	-	0.5	3.0	μs	I=0.35A	
7	Turn Off	TdOFFT	MU,MV,MW	-	3.0	6.0	μs	Resistance Lo	ad
8	Delay Time	TdOFFB	MU,MV,MW	-	1.0	3.0	μs		
9	Free Wheel	VFDT	MU,MV,MW	-	4.0	6.0	V	I=0.35A	
10	Diode FVD	VFDB	MU,MV,MW	-	4.0	6.0	V		
11	Output Resistance	RVTR	VTR	-	200	400	Ω		
12	H or L Level of	VSAWH	CR	4.9	5.4	6.1	V	Note 2	
13	SAW wave	VSAWL	CR	1.7	2.1	2.5	V		
14	Amplitude of	VSAWW	CR	2.8	3.3	3.8	V	Note 3	
	SAW wave								
15	Reference Voltage	Vref	RS	0.45	0.5	0.55	V		
16	Hall signal	VIH	HU,HV,HW	3.5	-	-	V		
17	Input Voltage	VIL	HU,HV,HW	-	-	1.5	V		
18	Hall signal	IIL	HU,HV,HW	-100	-	-	μΑ	HU,HV,HW=0	V
	Input Current							Note 1	
								Pull Up Resistanc	
19	VSP Input Current	IVSPH	VSP	-	-	100	μΑ	VSP=5.0V	Note 1
								Pull Down Resista	ance
20	VB Output Voltage	VB	СВ	6.8	7.5	8.2	V		
21	VB Output Current	IB	CB	25	-	-	mA	delta Vload=0	).1V
22	FG,DM	VOL	FG,DM	-	1.0	-	V	IOL=-5mA	Note 4
	Output Voltage								
23	FG,DM	ROL	FG,DM	-	200	400	Ω		
	Output Resistance								
24	LVSD Output Voltage		Vcc,MU,	10.0	11.5	12.9	V	Note.5	
25	LVSD recover Voltage	LVSDOFF	MV,MW	10.1	12.0	13.0	V		
26	LVSD reset hysterisis	Vrh		0.1	0.5	0.9	V		

- Note 1. Pull Up Resistance and Pull Down Resistance are typically 200 k $\Omega$ .
- Note 2. Please see Note 2 in item 6 for determining the frequency of SAW wave.
- Note 3. The amplitude of SAW(VSAWW) is determined by the following equation,

VSAWW=VSAWH-VSAWL (V)

- Note 4. The equivalent circuit around FG and DM terminal is shown in Fig. 2
- Note 5. LVSD: Low Voltage Shut Down

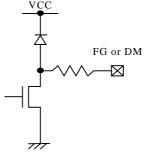


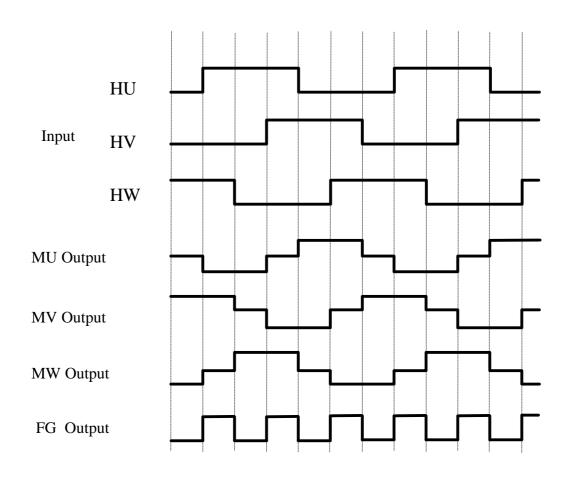
Fig.2 Equivalent circuit around FG or DM

#### 5. Function

#### 5.1 Truth Table

Input		MU		MV		MW		
HU	HV	HW	Top	Bottom	Top	Bottom	Top	Bottom
Н	L	Н	OFF	ON	ON	OFF	OFF	OFF
Н	L	L	OFF	ON	OFF	OFF	ON	OFF
Н	Н	L	OFF	OFF	OFF	ON	ON	OFF
L	Н	L	ON	OFF	OFF	ON	OFF	OFF
L	Н	Н	ON	OFF	OFF	OFF	OFF	ON
L	L	Н	OFF	OFF	ON	OFF	OFF	ON
L	L	L	OFF	OFF	OFF	OFF	OFF	OFF
Н	Н	Н	OFF	OFF	OFF	OFF	OFF	OFF

### 5.2 Timing Chart



#### 5.3 PWM Operation

The PWM signal is produced by comparing the input voltage at VSP terminal with the voltage from the internal SAW wave. The duty of the PWM signal can be changed by the triangular wave amplitude level, from the minimum point of VSAWL to the maximum point of VSAWH, and when the level is under VSAWL, the duty becomes 0%, and when the level is over VSAWH, the duty becomes 100%. In addition, chopping with the PWM signal is operated in the bottom arm circuit.

#### 5.4 Over Current Limiting Operation

This IC detects over current by checking the voltage drop at the external resistance RS. When the input voltage at RS terminal exceeds the internal reference voltage(Vref), this IC turns off the output of the bottom arm circuit. After over current detection, reset operation is done at every period of the inner clock signal (VTR terminal).

#### 5.5 Rotating Direction Sense Operation

The rotation direction of the motor is detected by the signal at DM terminal. Table 1 shows the output signal for the rotation direction.

Table 1. Output signal for the rotation direction

Rotating Direction	Output (DM terminal)
U-V-W	L
U-W-V	Н

#### 5.6 Vcc under voltrage Detection

When Vcc supply voltage becomes below LVSDON(11.5V typ), all of the IGBTs shut off. This condition is recovered when Vcc supply voltage becomes greater than LVSDOFF(12.0V typ).

6. Standard Application

Component	Recommended Value	Usage	Remark
C0	More than 0.22 μF	for inner power	stress voltage is VB
		supply(VB).	
C1,C2	$0.5 \ \mu F \pm 20\%$	for charge pump	stress voltage is VCC
D1,D2	Hitachi DFG1C6(glass mold)	for charge pump	600V/1.0A
	Hitachi DFM1F6(resin mold)		trr≤100ns
	or equivalent parts		
Rs	Note 1.	for current limiting	
CTR	1800 pF ± 5%	for PWM	Note 2.
RTR	$22 \text{ k}\Omega \pm 5\%$	for PWM	Note 2.

Note 1. Start up current is limited by the following equation.

IO = Vref / Rs (A)

Note 2. PWM frequency is approximately determined by the following equation.

fPWM = -1 / (2C\*R\*Ln(1-3.5/5.5)); Ln is natural logarithm = 0.494 / (C\*R) (Hz)

Note 3. It is recommended that RU,RV,RW should be 5.6 k $\Omega$  ± 5%.

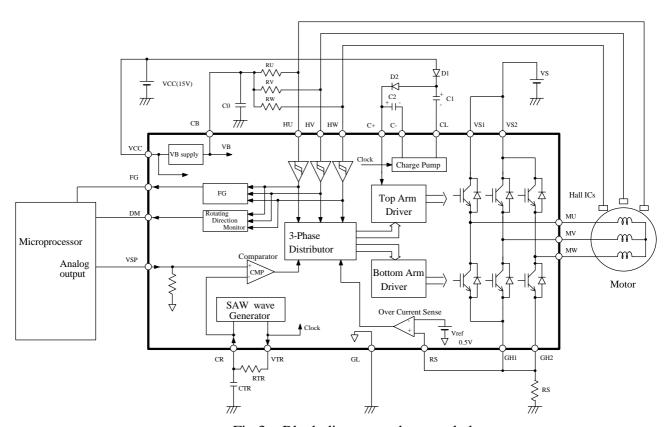


Fig 3. Block diagram and external elements

#### 7. Terminal

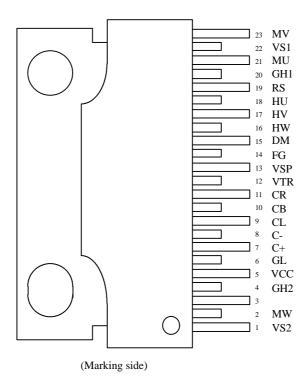
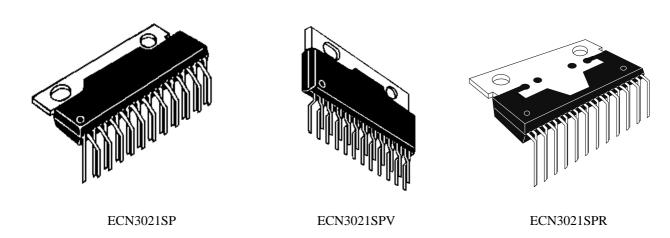
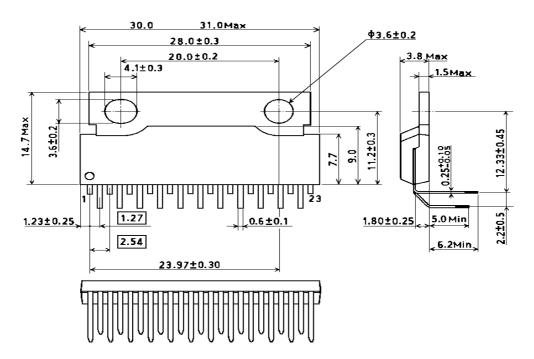


Fig.4 Pin Connection

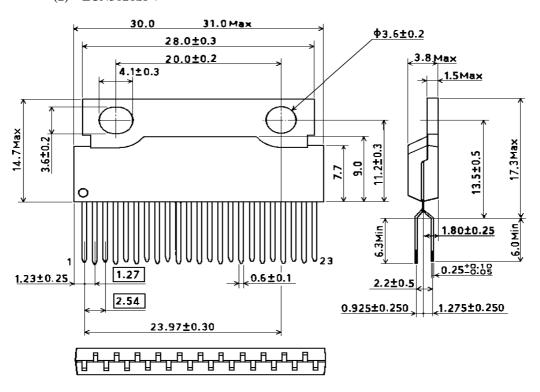
#### 8. Package Outline



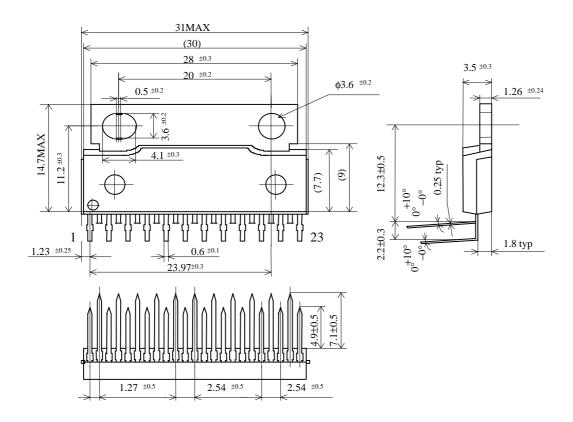
- 8. Package Dimensions
  - (1) ECN3021SP



#### (2) ECN3021SPV



#### (3) ECN3021SPR



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