Design Example Report

Title	***2.4W Charger using LNK500P***
Specification	Input: 90-264 VAC Output: 6V / 0.4A
Application	Cell Phone Charger
Author	Power Integrations Applications Department
Document Number	DER-12
Date	February 4, 2004
Revision	1.0

Summary and Features

This report details the design of an isolated Flyback converter for Wall mount adapter.

- Uses LinkSwitch LNK500P (Low cost series)
- Universal input voltage
- Typical Efficiency 72 %
- Meets EN550022 Class B EMI tests with No Y1 capacitor
- Very low earth leakage current

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Important Notes:
Although this board is designed to satisfy safety isolation requirements, the engineering prototype has not been agency approved. Therefore, all testing should be performed using an isolation transformer to provide the AC input to the prototype board.

Design Reports contain a power supply design specification, schematic, bill of materials, and transformer documentation. Performance data and typical operation characteristics are included. Typically only a single prototype has been built.

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1 Introduction

This document is an engineering report giving performance characteristics of an isolated Flyback converter with universal input voltage and 6V 0.4A output CV/CC characteristics. This design uses LinkSwitch – an integrated IC comprising a high voltage MOSFET, PWM controller, using no optocoupler. The controller provides an I^2f type characteristic to provide a constant current output current without secondary side sensing.

This document contains the power supply specification, schematic, and bill of materials, transformer documentation, printed circuit layout, and performance data.

2 Power Supply Specification

Description	Symbol	Min	Typ	Max	Units	Comment
Input						
Voltage	V_{IN}	90		264	Vac	
Output						
Output Voltage @ full load	V_{fl}		5.3		V	at 400 mA load
Output Voltage @ no load	V_{nl}		6.6	6.8	V	
Output Ripple Voltage	$V_{RIPPLE1}$			150	mV	20 MHz Bandwidth
Total Output Power						
Continuous Output Power	P_{OUT}			2.4	W	
Constant Current Limit						
Output Constant Current	I_{OUT1}	.4	.5	.65	A	2.5V – 4.5V
Conducted EMI Margin		5			dB	EN550022 B, FCC B
Efficiency	η		72		%	At full load
Ambient Temperature	T_{AMB}	-10		40	^oC	Free convection, Sea level

Table 1 – Power Supply Specification

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3 Schematic

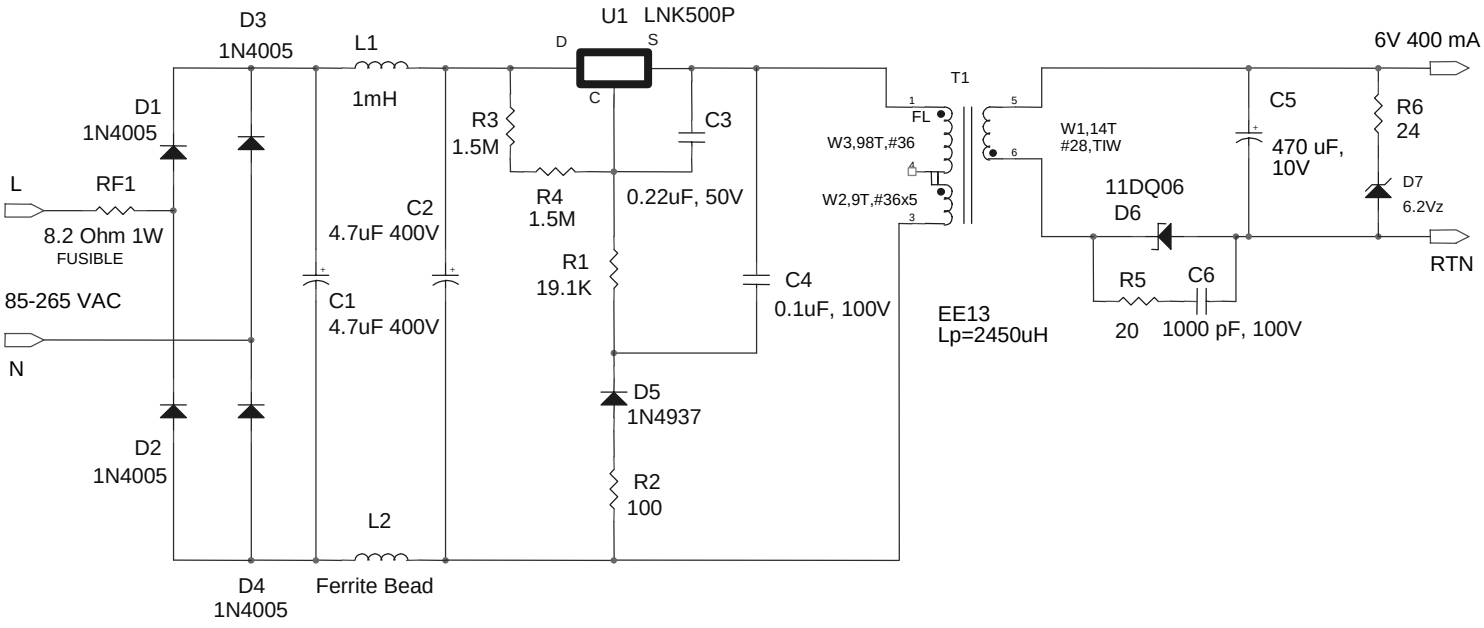

Figure 1 – Flyback Converter – 2.4W 6V 0.4A.

4 PCB Layout

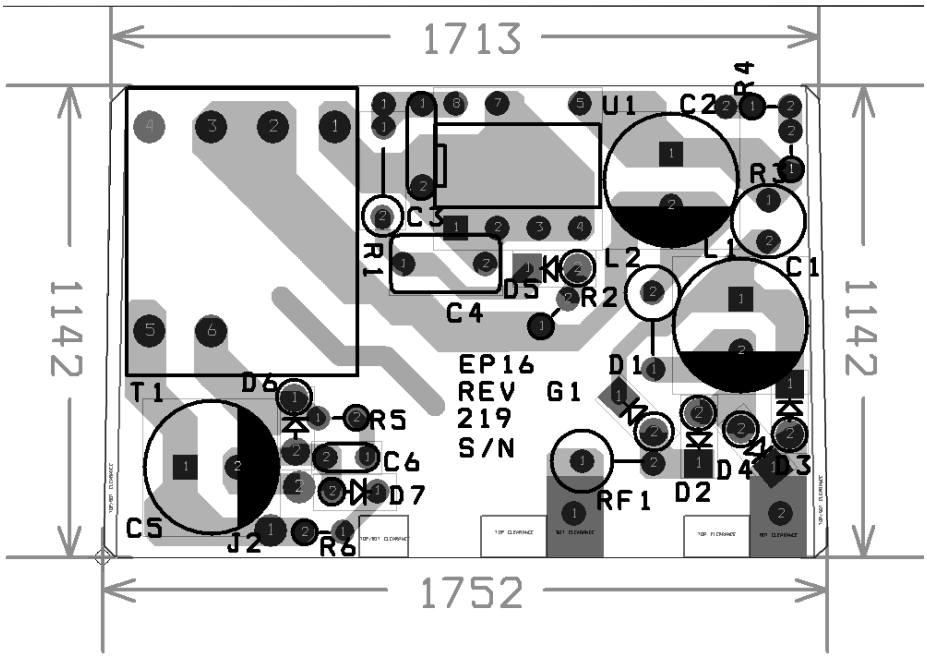

Figure 2 – PCB Layout

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5 Bill Of Materials

Item	Qty	Ref. Des	Part Description
1	2	C1, C2	4.7 µF, 400V, AL Electrolytic capacitor
2	1	C3	0.22 µF, 50V, Ceramic capacitor
3	1	C4	0.1 µF, 100V, Film capacitor
4	1	C5	470 µF, 10V, Low ESR AL Electrolytic capacitor
5	1	C6	1000 pF, 100V, Ceramic capacitor
6	4	D1, D2, D3, D4	1N4005, Diode GP 1A 600V
7	1	D5	1N4937, Diode FR 1A 600V
8	1	D6	11DQ06, Diode Schottky 1A 60V
9	1	D7	6.2Vz, Diode Zener, 500 mW, 1%
10	1	L1	1 mH, Inductor drum core
11	1	L2	Ferrite Bead
12	1	RF1	8.2 Ω 1W, Resistor fusible
13	1	R1	19.1 KΩ, Resistor 1/4 W, 1%
14	1	R2	100 Ω, Resistor, 1/8 W, 5%
15	2	R4, R3	1.5 MΩ, Resistor 1/8 W, 5%
16	1	R5	20 Ω, Resistor, 1/8 W, 5%
17	1	R6	24 Ω, Resistor, 1/8 W, 5%
18	1	T1	Flyback Transformer
19	1	U1	LNK500P, LinkSwitch

Table 2 – Bill of Materials

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6 Transformer

6.1 Transformer Winding

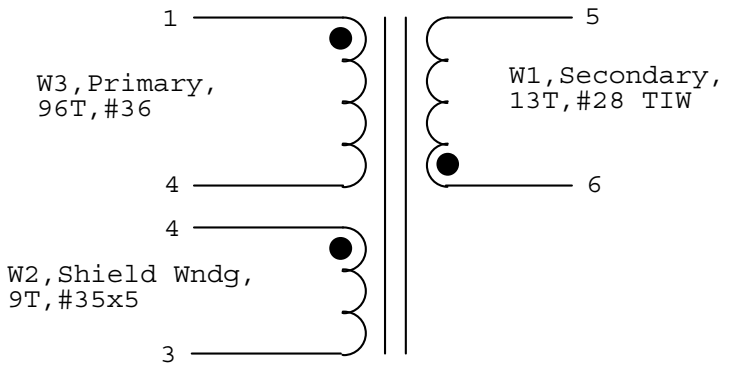

Figure 3 – Transformer Winding

6.2 Electrical Specifications

Electrical Strength	60Hz 1minute, from Pins 1-4 to Pins 5-6	3 kV for 1 minute
Primary Inductance (Pin 1 to Pin 3)	All windings open	2.45 mH ± 7 %
Resonant Frequency	All windings open	300 kHz min.
Primary Leakage Inductance	L_{13} with pins 5-6 shorted	50 µH max.

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6.3 Transformer Construction

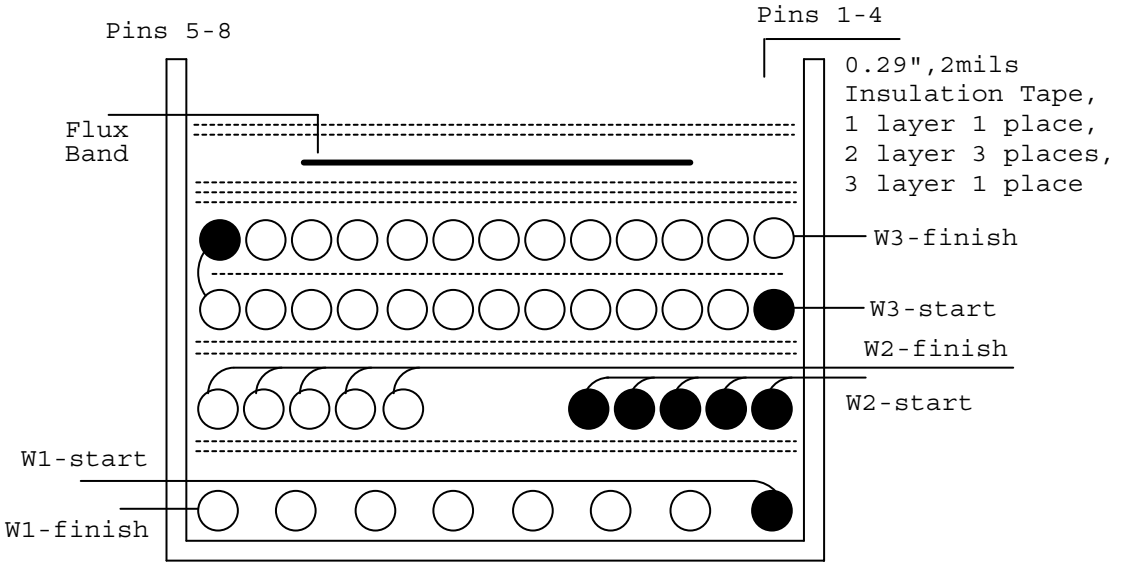

Figure 4 – Transformer construction

6.4 Winding Instructions

Place the bobbin on the winding machine with pins 1-4 on the right side and pins 5-8 on the left side.

W1 (Secondary Winding)	Wind 13 turns with # 28 triple insulated wire from right to left starting temporarily from 1 and finishing at 5. Bring the starting end from pin 1 to pin 6.
Basic Insulation	2 layers of tape for insulation.
W2 (Shield)	Wind 9 turns with #35 x 5 (penta-filar) magnet wire from right to left starting from 4 and finishing at 3. Wind evenly across the width of the bobbin without any gaps on sides.
Basic Insulation	2 layers of tape for insulation.
W3 (Primary Winding)	Wind 96 turns in 2 layers with # 36 AWG magnet wire – first layer 48T from right to left starting from pin 1 – one layer of insulation tape – second layer 48T from left to right and finishing at pin 4.
Basic Insulation	3 layers of tape for insulation.
Core Assembly	Assemble and secure core halves.
Flux Band	Apply Flux band around assembled core and bobbin, and solder start and finish ends. Connect the flux band to pin 3 with a piece of #35 AWG magnet wire.
Outer Insulation	2 layers of tape for insulation.
Final Assembly	Solder the transformer pins and impregnate transformer uniformly with varnish.

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6.5 Materials

Item	Description
[1]	Core: EE13, PC40EE13, TDK Gapped for A_L = 222 nH/T^2 ± 7 %
[2]	Bobbin: Horizontal 8 pins
[3]	Magnet Wire: #36 AWG
[4]	Magnet Wire: #35AWG
[5]	Triple Insulated wire: # 28 AWG
[6]	Copper foil, 0.2 inch x 2 mils
[7]	Tape: 3M 1298 Polyester Film (white) 0.29” x 2 mils
[8]	Varnish

Table 3 – Transformer BOM

6.6 Design Notes:

Power Integrations Device	LNK500P
Frequency of Operation	42 KHz
Mode	discontinuous
Peak Current	0.25 A
Reflected Voltage (Secondary to Primary)	54 V
Maximum AC Input Voltage	264 V
Minimum AC Input Voltage	90 V

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7 Performance Data

Measurements shown are of a typical unit. The output voltages are measured at the end of a 6-foot cable with 0.2 Ω total resistance.

7.1 Efficiency

The measurements are made for various load and line conditions. The efficiencies are calculated and shown in Figure 5.

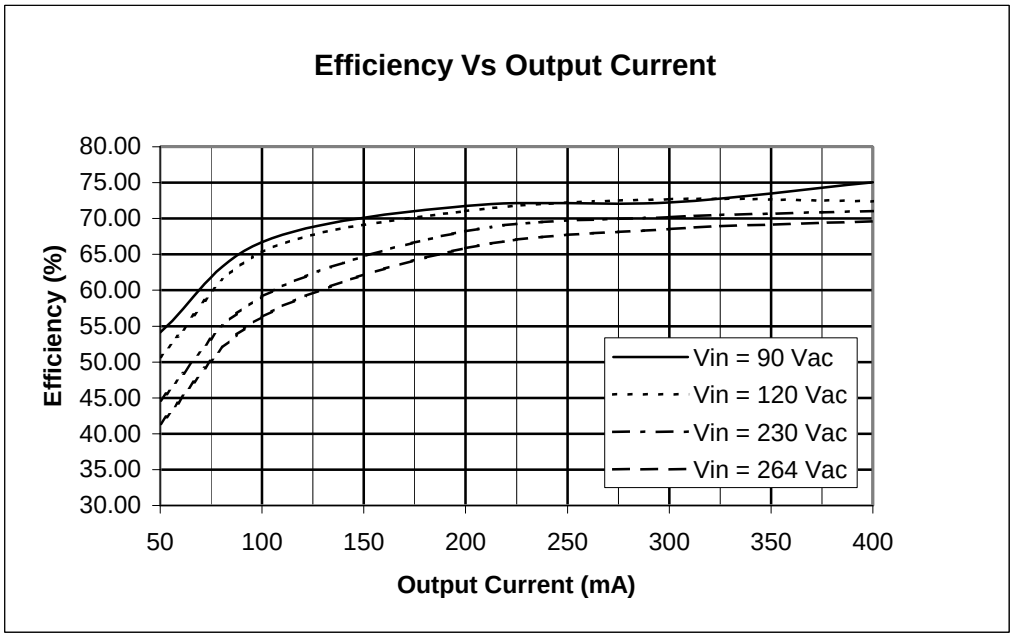

Figure 5 – Efficiency Vs Output Current

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7.2 Load Regulation

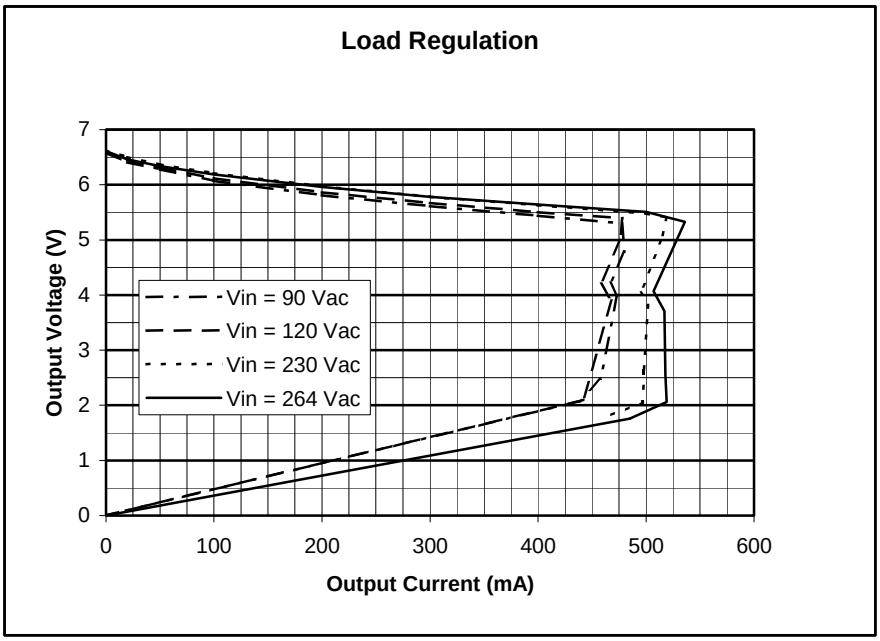

Figure 6 – Load Regulation

7.3 Line Regulation

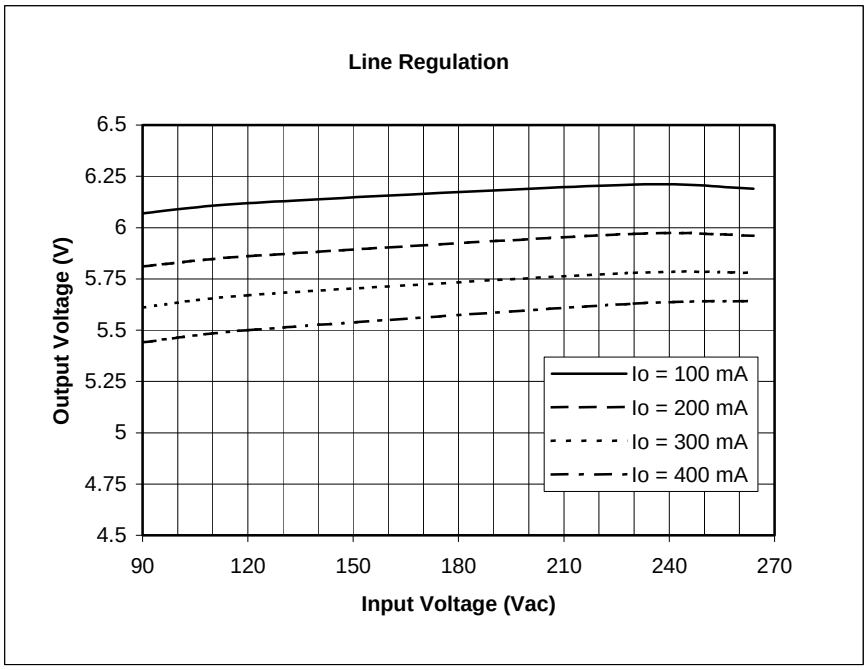

Figure 7 – Line Regulation

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7.4 No Load Input Power

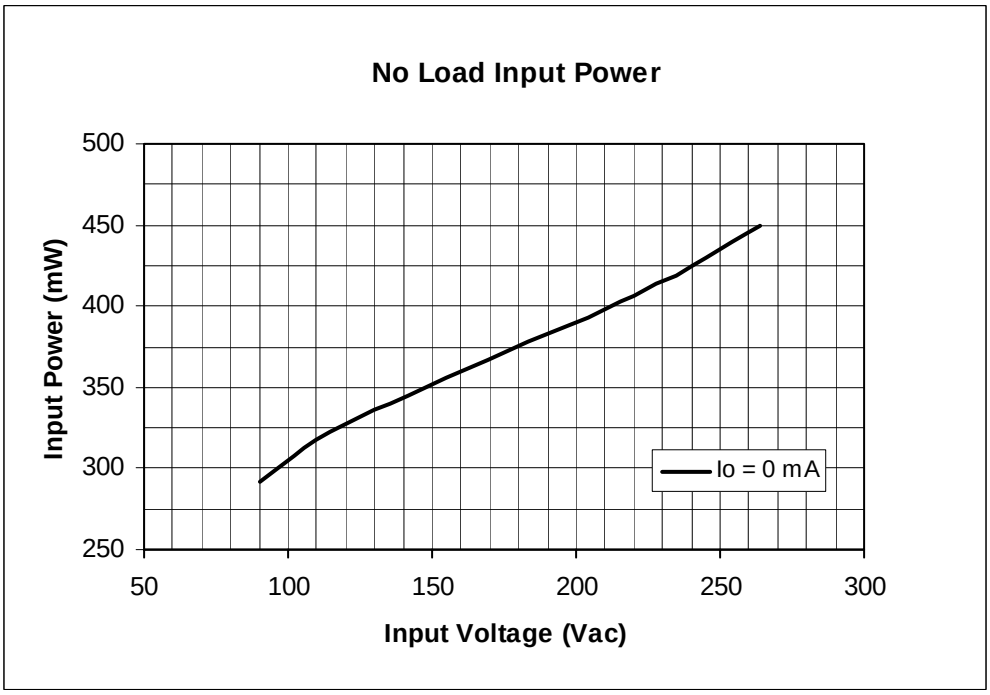

Figure 8 – No Load Input Power

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7.5 Output Ripple Measurements

7.5.1 Ripple Measurement Technique

For DC output ripple measurements, a modified oscilloscope test probe must be utilized in order to reduce spurious signals due to pickup. Details of the probe modification are provided in Figure 9 and Figure 10.

The 5125BA probe adapter is affixed with two capacitors tied in parallel across the probe tip. The capacitors include one (1) 0.1 µF/50 V ceramic type and one (1) 1.0 µF/50 V aluminum electrolytic. *The aluminum electrolytic type capacitor is polarized, so proper polarity across DC outputs must be maintained (see below).*

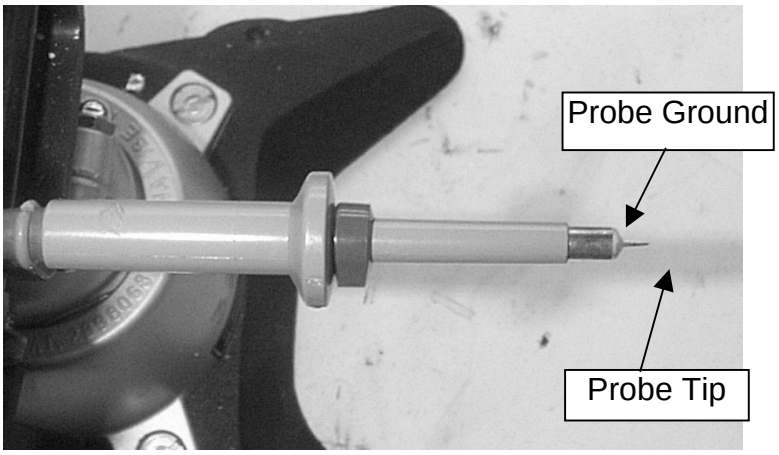

Figure 9 – Oscilloscope Probe Prepared for Ripple Measurement.

(End Cap and Ground Lead Removed)

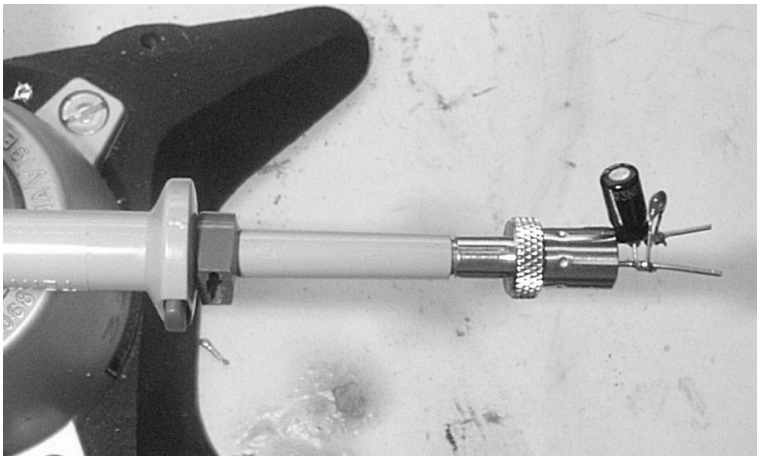

Figure 10 – Oscilloscope Probe with Probe Master 5125BA BNC Adapter

(Modified with wires for probe ground for ripple measurement, and two parallel decoupling capacitors added).

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7.5.2 Output Voltage Ripple

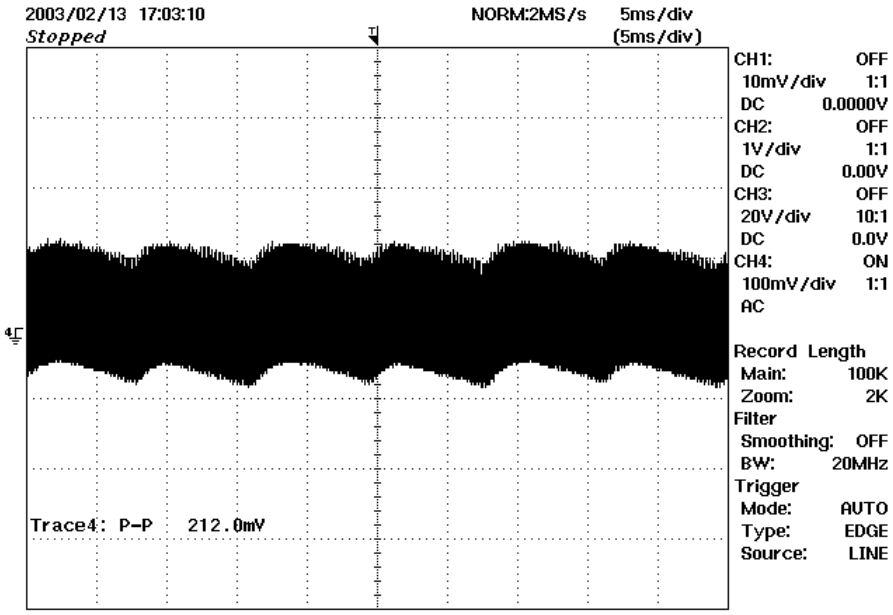

Figure 11 – Output Voltage Ripple (worst case) at Vin = 90 Vac, Vo = 5.44 V, Io = 400 mA

8 Surge Test

Surge test was done as per *IEC1000-4-5,* but with 2.5kV line-line, 2 Ω impedance, with 8 strikes each at +2.5kV at 90º and –2.5kV at 270º. The unit passed without any failure.

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9 EMI Tests

The EMI tests are done at 220 Vac input and 400 mA load.

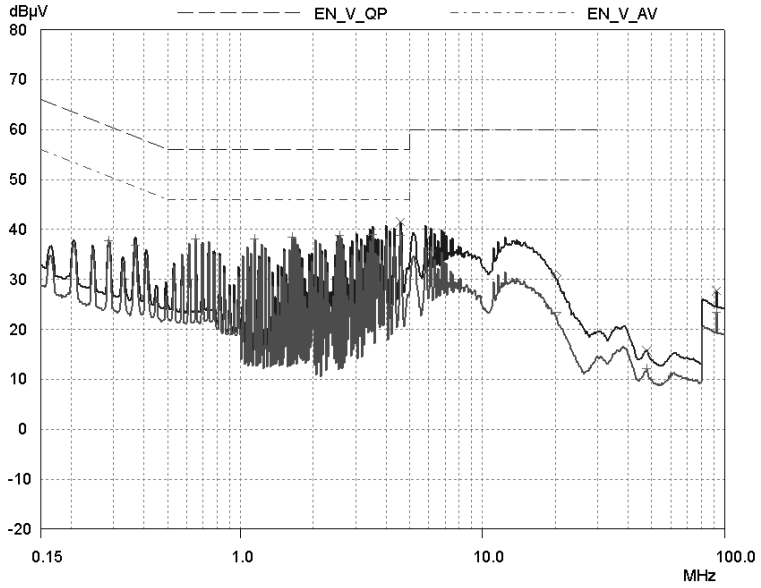

Figure 12 – EN55022 Class B, Line, artificial hand connected to output return

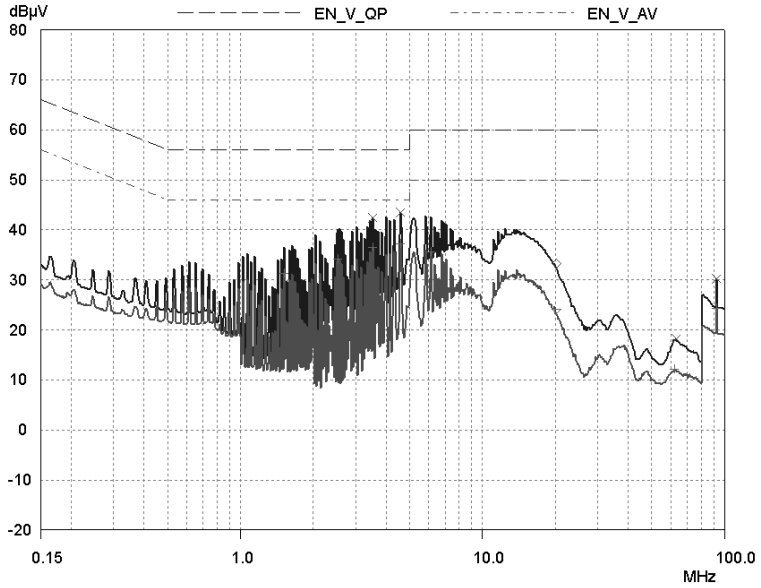

Figure 13 – EN55022 Class B, Neutral, artificial hand connected to output return

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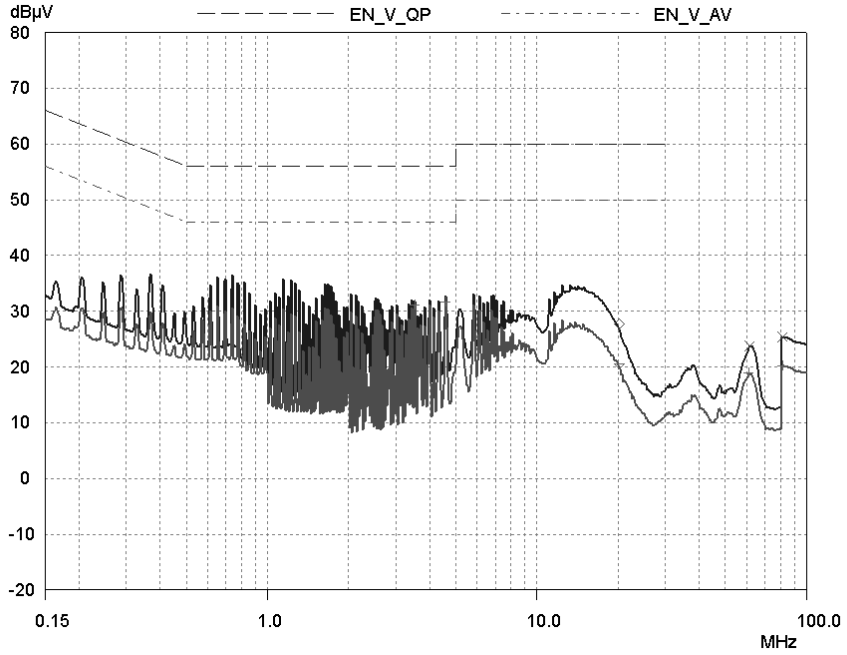

Figure 14 – EN55022 Class B, Line, without artificial hand connected to output return

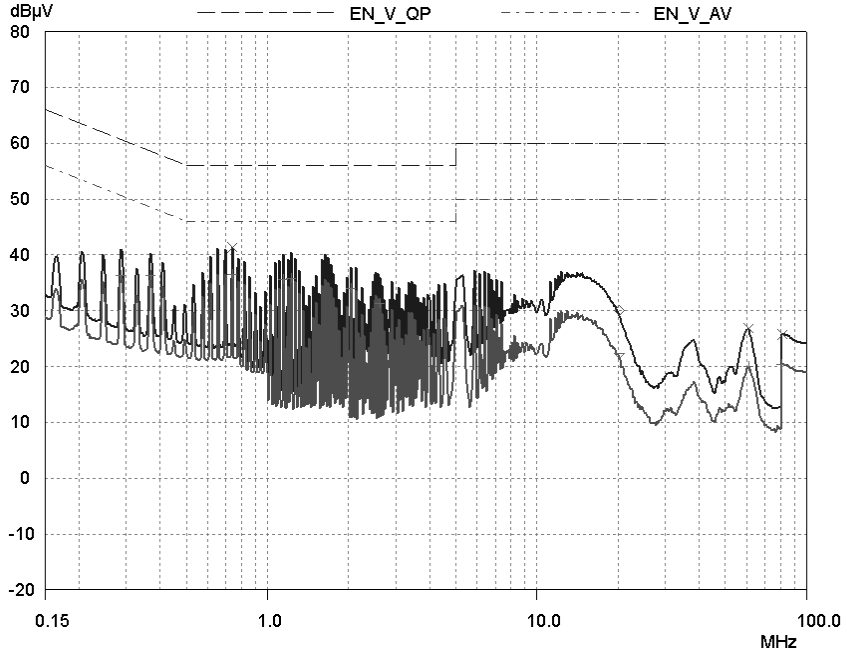

Figure 15 – EN55022 Class B, Neutral, without artificial hand connected to output return

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10 Revision History

Date	Author	Revision	Description & changes	Reviewed
February 4, 2004	YG	1.0	Initial release	AM/VC

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Notes

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