



SPECIFICATION

PART NO. 020180MHAB4M565ZADESCRIPTION. RJ45+STACK USB W/LED & TRANSFORMER

CUSTOMER. _____

REV. : P0

REV. DATE : 2006 / Aug / 29

| | APPROVED | CHECKED | PREPARED |
|------|------------|-----------|------------|
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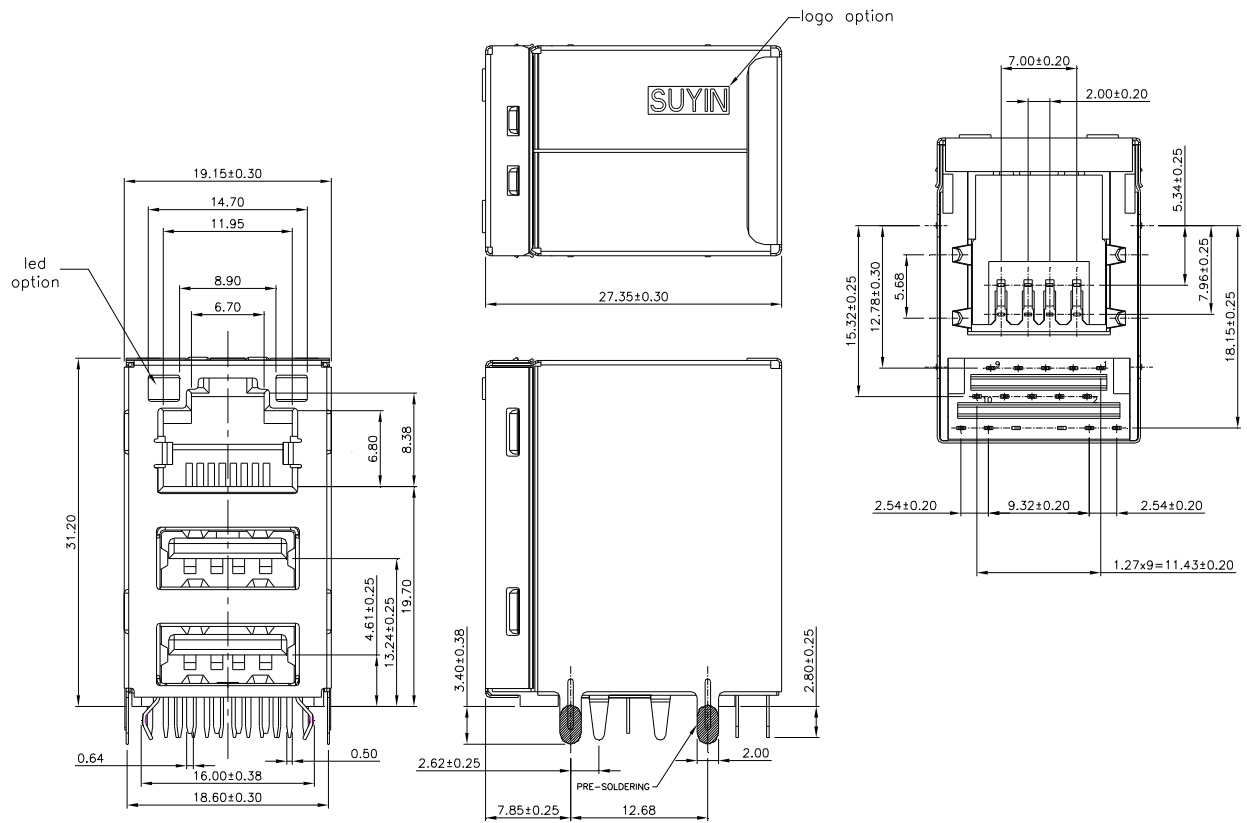
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2 MECHANICAL DIMENSIONS

2-1 Dimensions



General Tolerance : 0~10mm: ±0.10
10~30mm: ±0.20
30~ mm : ±0.30

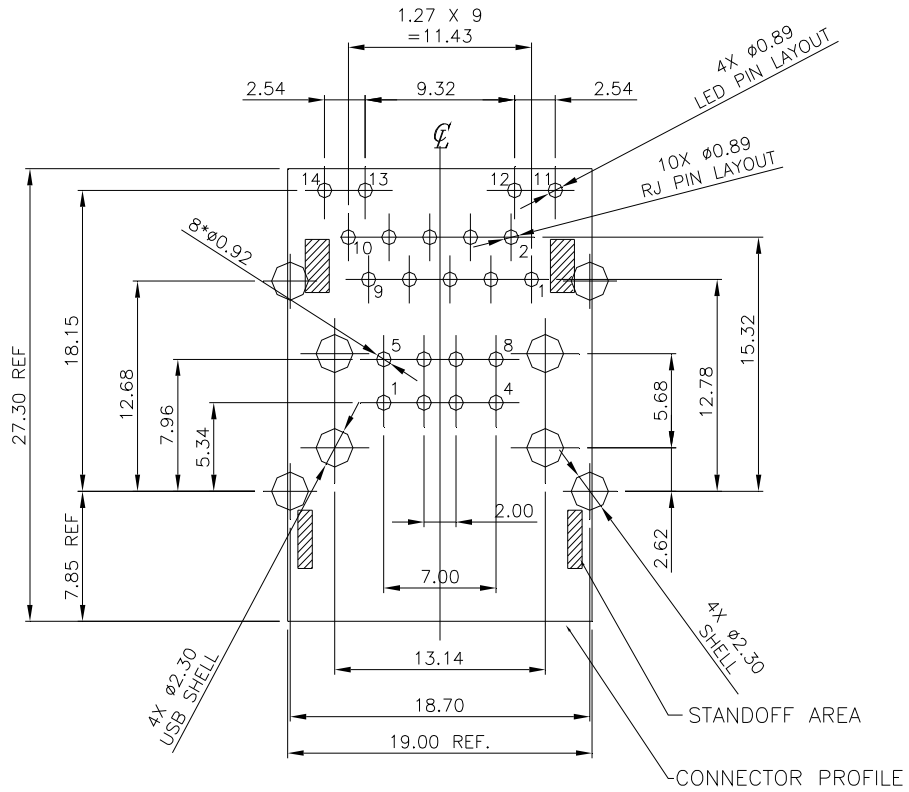
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2-2 PCB Layout



RECOMMENDED PCB LAYOUT
 COMPONENT SIDE PCB THICKNESS : 1.60mm
 ALL DIMENSION TOLERANCE ARE ± 0.05 UNLESS OTHERWISE SPECIFIED

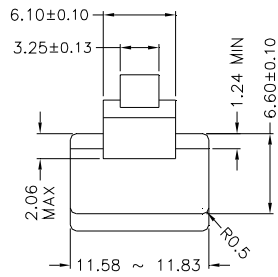
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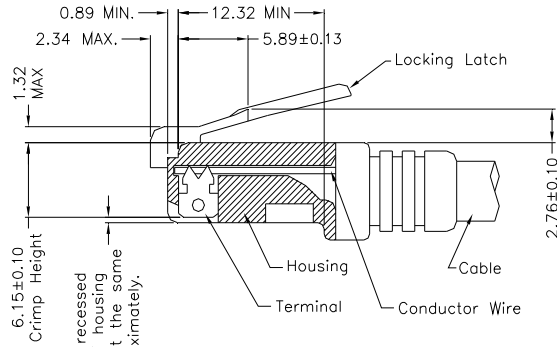
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3 RECOMMEND RJ PLUG SPECIFICATION

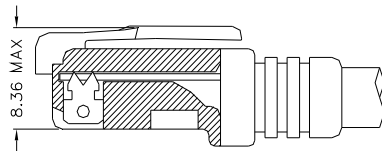


- * There must be no damage to housing or locking latch. There must be no nicks or cuts in cable.
- * Durability : 750 cycles generally



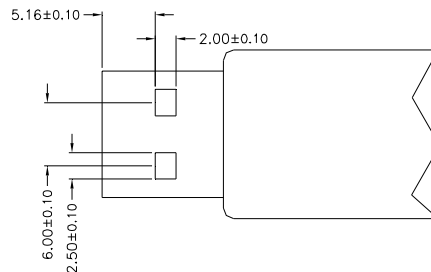
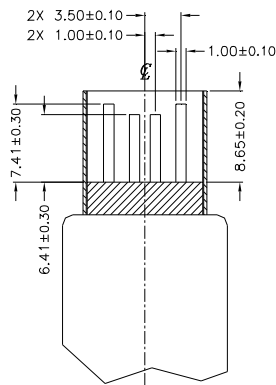
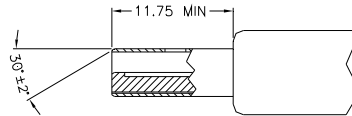
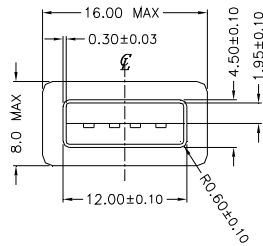
FOLLOW SPECIFICATION : FCC, PART 68,
 SUBPART F FIGURE 68.500 (C)(2)(i)
 AND IEC 603-7 FIGURE 23 & 24

All contacts recessed
 below top of housing
 and must be at the same
 height approximately.



FOLLOW SPECIFICATION : FCC, PART 68, SUBPART F
 FIGURE 68.500 (C)(2)(ii)

4 RECOMMEND USB PLUG SPECIFICATION



FOLLOW SPECIFICATION :
 Universal Series Bus
 Figure 6-9. USB Series A Plug
 Interface Drawing

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5 MATERIAL SPECIFICATION

5-1 RoHS Compliance per EU Directive 2002/95/EC

5-2 Plastic Housings:

- A. RJ Housing: PBT, UL 94V-0, Black
- B. USB Housing: PBT, UL94V-0, Black
- C. Spacer: PBT, UL94V-0, Black
- D. Transformer Housing: Phenolic, UL94V-0, Black

5-3 Terminals:

- A. RJ Contacts: Phosphor Bronze
- B. RJ Solder Pins: Brass
- C. LED Solder Pins: Brass
- D. USB Contacts & Solder Pins: Phosphor Bronze

5-4 Shields:

- A. Front and Back Shield: Stainless Steel
- B. USB Shield: Brass

5-5 Plating:

- A. RJ Contacts: As P/N specified
- B. RJ Solder Pins: 100u" min. Matte Tin over 50u" Nickel under-plating
- C. LED Solder Pins: 100u" min. Matte Tin over 50u" Nickel under-plating
- D. USB Contact & Solder Pins: Selected GF/ Matte Tin plating over 50u" Nickel under-plating
- E. Shield Grounding Legs: Pre-soldering, Sn/ Ag/ Cu (96.5/ 3/ 0.5)
- F. USB Shield: 100u" min. Tin over 50u" Nickel under-plating

5-6 PCB: FR-4, Two Layer PCB

5-7 Internal Solder Joints: Sn/ Ag/ Cu (96.5/ 3/ 0.5)

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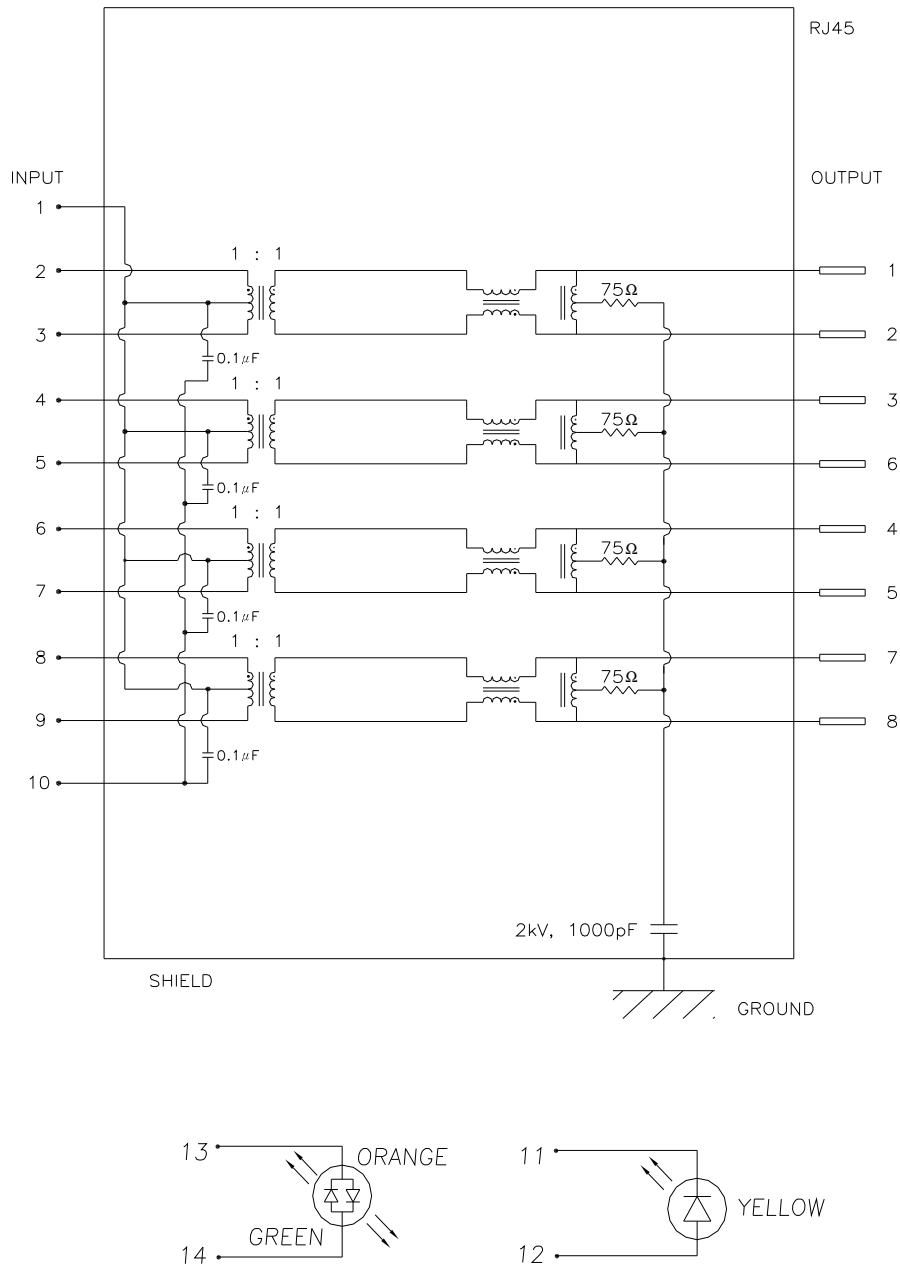
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6 ELECTRICAL CHARACTERISTICS

6-1 Schematic



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6-2 Transmitter & Receiver Filter:

| Insertion Loss (dB MAX) | Return Loss at 100Ω (dB MIN) | | | |
|----------------------------|---------------------------------|----------|----------|-----------|
| | 1~30MHz | 30~60MHz | 60~80MHz | 80~100MHz |
| 1~125MHz -1.2 | -18 | -16 | -12 | -10 |

6-3 Common Mode Rejection @ 1~100 MHz: -30dB MIN

6-4 Cross Talk @ 1~100 MHz: -25dB MIN

6-5 Inductance @ 100KHz/ 0.1V, 8mA DC BIAS: 350μH MIN

6-6 HiPot Test: 1500Vrms, 60sec

6-7 LED:

| Forward Voltage (V) @ 20mA | |
|----------------------------|-----|
| Typical | MAX |
| 2.2 | 2.6 |

7 OPERATING & TEST REQUIRMENTS

Product is designed to meet electrical, mechanical and environmental performance requirements specified below. All tests are performed at ambient environmental conditions per MIL-STD-1344A and EIA-364 unless otherwise specified

7-1 Operating Temperature Range: 0°C TO +70°C

7-2 Storage Temperature: -40°C to 85°C

7-3 USB module complies with USB 2.0 standards

7-4 USB Ratings

1. Insulation Resistance: 1000 M Ohm(MIN)
2. Contact Resistance : 25 m Ohm(MAX)
2. Dielectric Withstanding Voltage: 750 VAC

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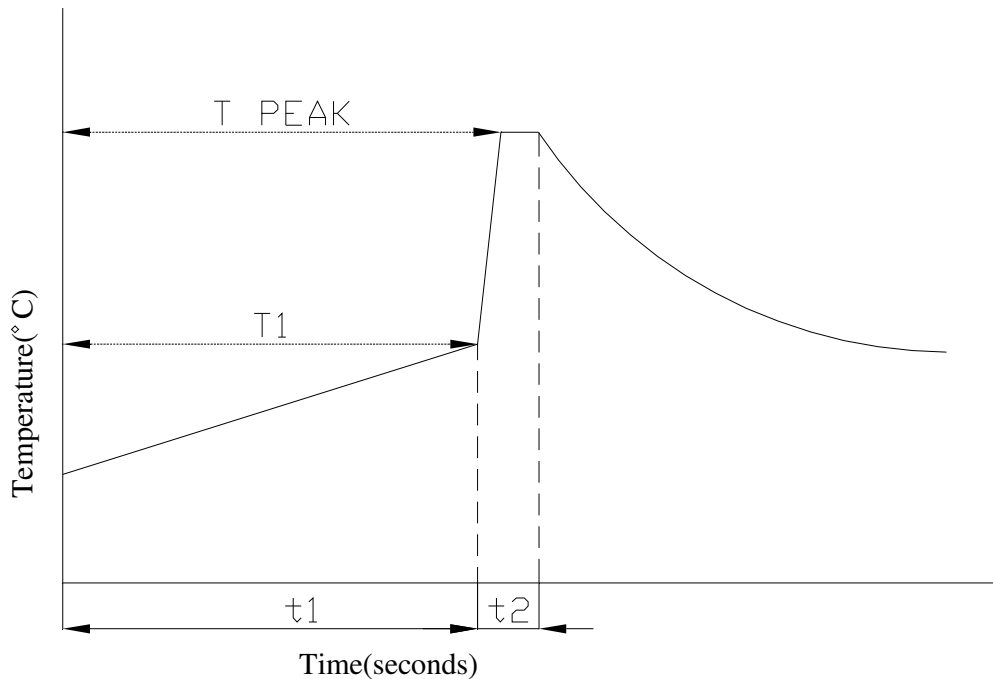
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8 STORAGE REQUIRMENTS

All products shall be packaged against any physical damage and corrosion during shipment or in storage.

9 RECOMMEND WAVE SOLDERING PROFILE



| PARAMETER | REFERENCE | LEAD FREE SPECIFICATION |
|------------------------------|-----------|-------------------------|
| PREHEAT TEMPERATURE GRADIENT | | +1~4°C/sec |
| PREHEAT TIME | t1 | 2~3 MIN |
| PREHEAT TEMPERATURE | T1 | >100°C |
| SOLDER POT TEMPERATURE | T PEAK | 260°C±5°C |
| DWELL TIME | t2 | 3.5 SEC |
| PEAK BOARD TOP TEMPERATURE | | 190°C |
| COOLING TEMPERATURE GRADIENT | | -6°C/SEC MAX. |