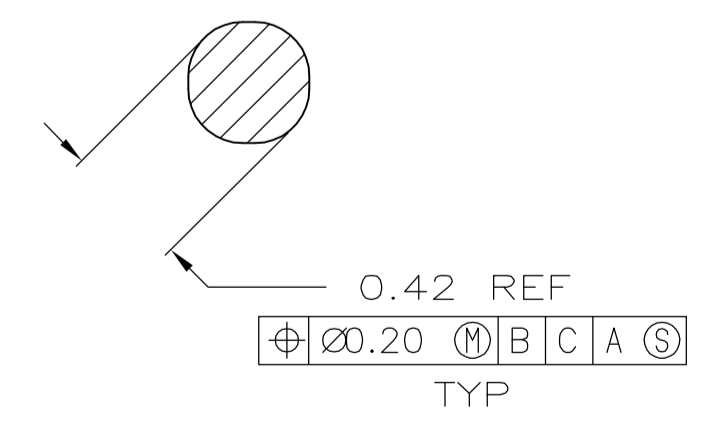
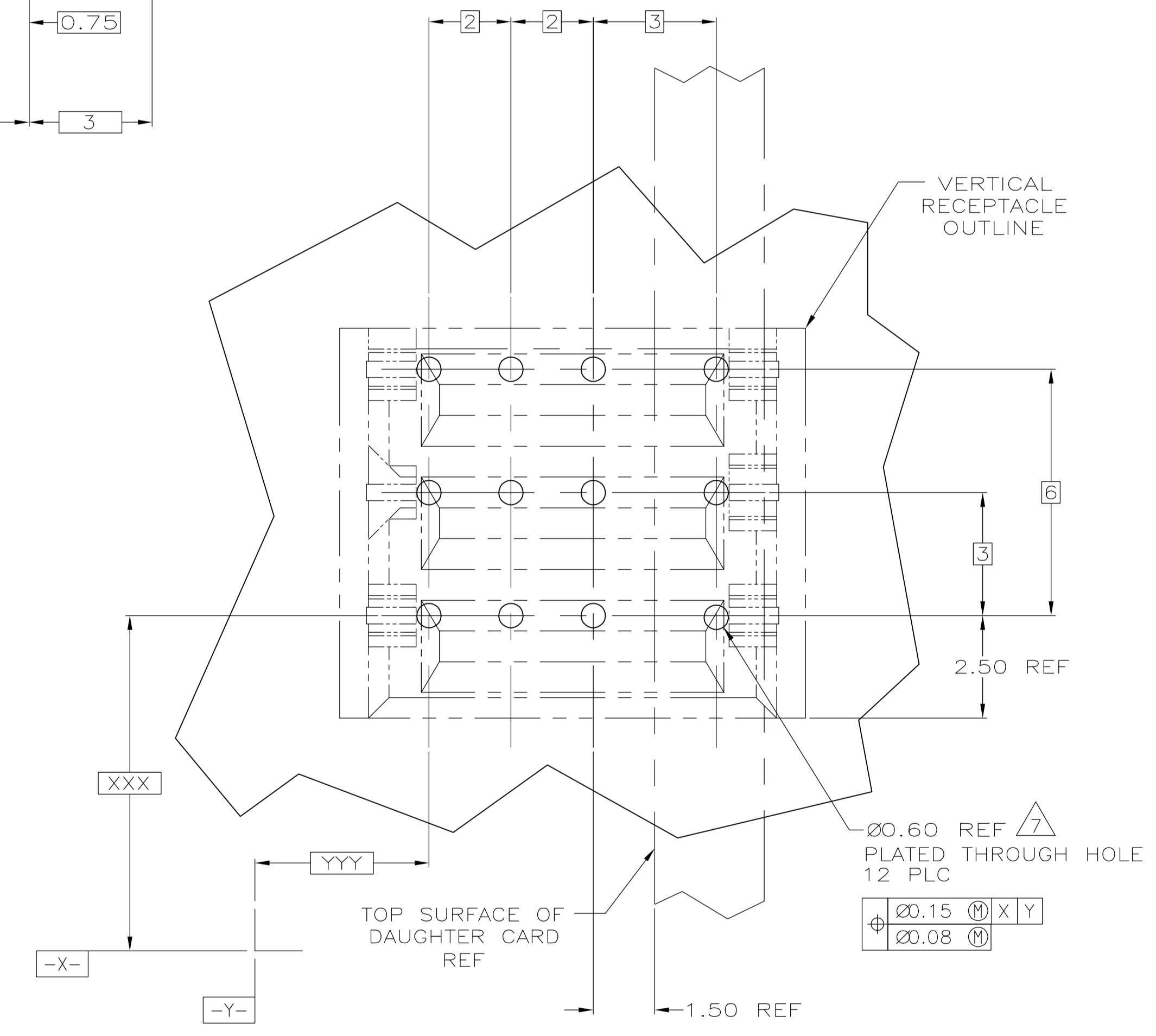
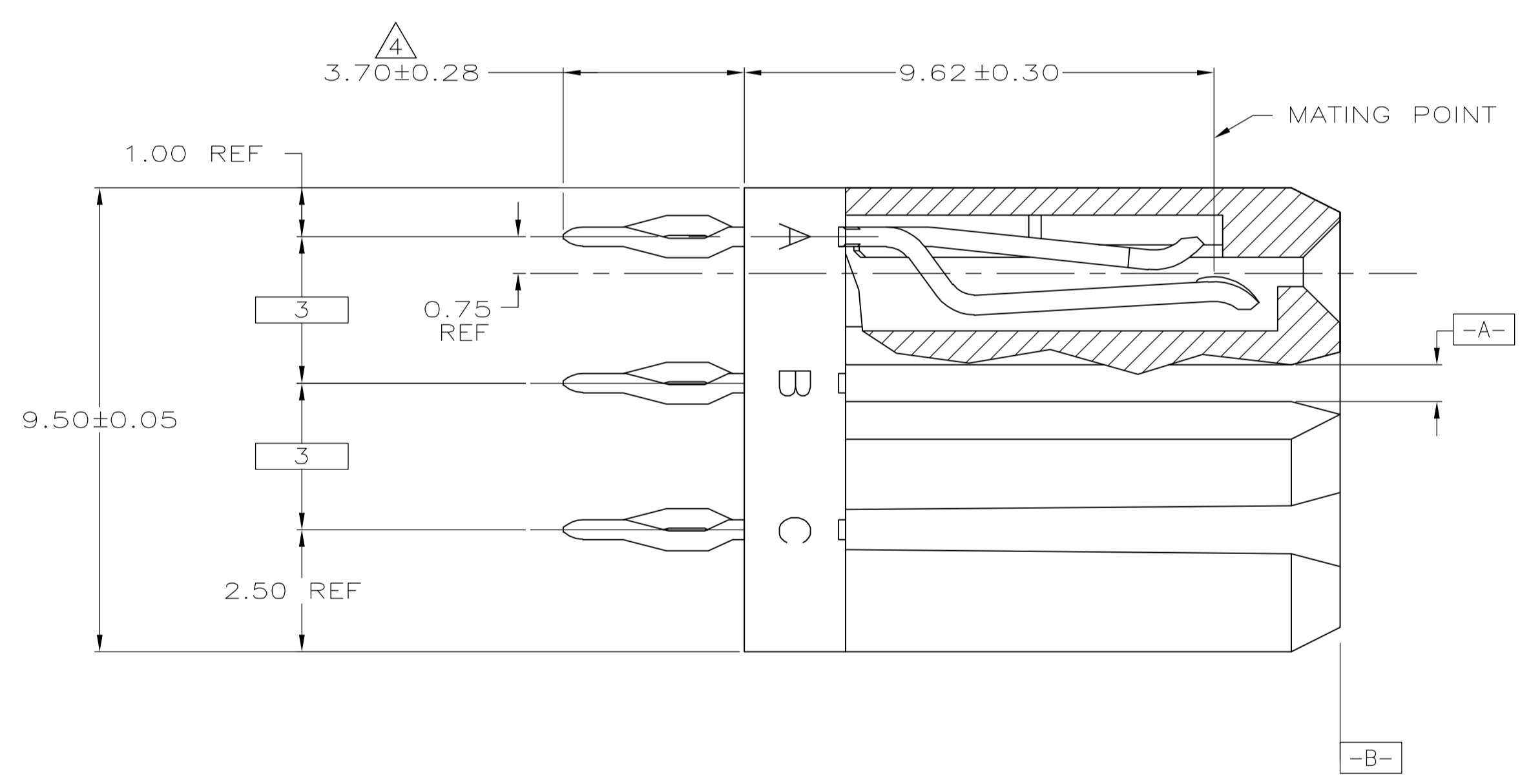


- 1 MATERIAL: HOUSING: POLYESTER. COLOR: GRAY. CONTACT: PHOSPHOR BRONZE.
- 2 FINISH: CONTACT MATING AREA: 1.27µm MIN GOLD PLATE, ACTION PIN AREA: 0.5µm MIN TIN LEAD PLATE, ALL OVER 1.27µm MIN NICKEL UNDERPLATE.
- 3 FINISH: CONTACT LUBRICATION WITH BELLCORE APPROVED LUBRICANT. TECHNICAL REFERENCE: TR-NWT-001217 ISSUE 1, SEPT 1992.
- 4 DIMENSION APPLIES AFTER CONNECTOR IS APPLIED TO P.C. BOARD.
- 5 RESTRICTED PART NUMBER, CONTACT ENGINEERING.
- 6 MATERIAL: HOUSING: POLYESTER. COLOR: GRAY. CONTACT: HIGH CURRENT COPPER ALLOY
- 7 REFERENCE APPLICATION SPEC 114-1103 FOR RECOMMENDED PLATED THRU HOLE DIAMETER AND PLATING THICKNESSES.



SECTION W-W  
SCALE 40:1

RECOMMENDED PCB HOLE LAYOUT

2 3 6	5-223955-2
1 2 3 5	223955-8
1 2 3	223955-2
MATERIAL & FINISH	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DIN R. BUCHHEISTER 25/JAN/95	 Tyco Electronics Corporation Harrisburg, PA 17105-3608
DIMENSIONS: mm		CHK D. ZITSCH 25/JAN/95	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD D. SINISI 25/JAN/95	NAME
0 PLC ± -	1 PLC ± -	2 PLC ± 0.13	PRODUCT SPEC
3 PLC ± -	4 PLC ± -	ANGLES ± -	APPLICATION SPEC
MATERIAL SEE TABLE	FINISH SEE TABLE	WEIGHT -	SIZE CAGE CODE DRAWING NO
		A1 00779 C=223955	RESTRICTED TO
CUSTOMER DRAWING		SCALE 10:1	SHEET 1 OF 1 REV N