Space Combo-D Series

## SPACE FLIGHT APPLICATION, COMBINATION CONTACT SUBMINIATURE-D CONNECTORS

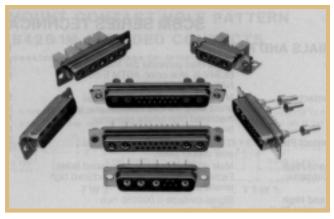
Size 20 Signal Contacts, Fixed Solder Cup and Printed Board Mountable

Size 8 Shielded and Power Removable, Printed Board Mountable

Space Application Quality Connectors

Space Combination Contact Subminiature-D connectors, Series SCBM, are space flight application quality rectangular connectors designed especially to withstand the rigors of launch and subsequent extended space flight. The SCBM Series features fixed contacts having solder cup terminations and printed board mount terminations for panel mounting and 90° and straight printed board applications.

The materials, dimensions, and performance of the SCBM Series conform to the requirements of DESC drawing 85039 and GSFC S-311-P-10 where applicable. The SCBM Series fully complies to the outgassing requirements



of ASTM E-595 and NASA-RP-1124.

The SCBM Series utilizes precision machined contacts with the female contact featuring a "Closed-Entry" design having a brass protective shroud.

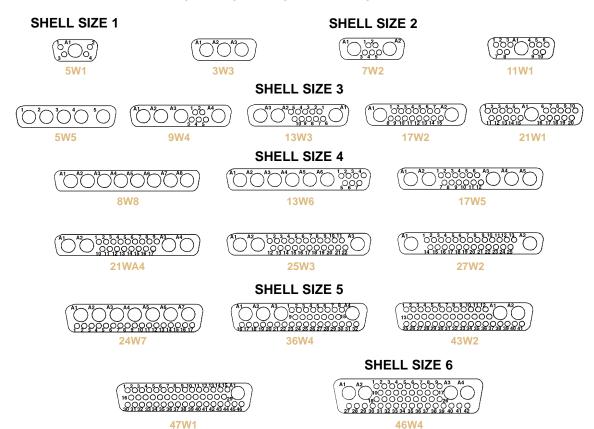
Twenty standard combination contact variants are available, utilizing six shell sizes. Each connector variant is offered with contact terminations for solder cup and 90° terminations for printed board mounting.

Nonmagnetic cable supports and jackscrew systems are available.

Visual and mechanical inspection per MIL-DTL-24308 is performed, additional testing is available. Contact Technical Sales.

### SCBM SERIES CONTACT VARIANTS

**FACE VIEW OF MALE OR REAR VIEW OF FEMALE** 





## SCBM SERIES TECHNICAL CHARACTERISTICS

**MATERIALS AND FINISHES:** 

Insulator: Glass-filled polyester per MIL-M-24519, UL

94V-0, ASTM E-595, NASA-RP-1124, blue

color.

Signal Contacts: Male Contacts: Precision machined

brass alloy. **Female Contacts:** Precision machined high tensile phosphor bronze

with brass shroud.

Signal Contact Plating: 0.000050 inch (1.25 microns) gold over cop-

per plate.

**Power Contacts:** Machined of high conductivity copper alloy for both male and female contacts.

Power Contact Plating: 0.000050 inch (1.25 microns) gold over cop-

per plate.

Shielded Contacts: Male Contacts: Precision machined brass. Female Contacts: Precision

machined high tensile phosphor bronze.

Shielded Contact Plating: Signal Contacts: 0.000050 inch (1.25

microns) gold over copper plate.

Shells: Brass with 0.000050 inch (1.25 microns)

gold over copper plate. Mounting Spacers

and Brackets: Brass with 0.000050 inch (1.25 microns) gold

over copper plate.

Push-On Fasteners: Phosphor bronze or beryllium copper with

0.000050 inch (1.25 microns) gold over

copper plate.

Jackscrew Systems: Brass with 0.000050 inch (1.25 microns)

gold over copper plate.

**Hoods:** Brass with 0.000050 inch (1.25 microns) gold

over copper plate or aluminum yellow chromate conversion or black anodize.

**ELECTRICAL CHARACTERISTICS:** 

SIGNAL CONTACTS:

Contact Current Rating: 7.5 amps, nominal.

**Initial Contact** 

Resistance: 0.008 ohms, maximum.

**Proof Voltage:** 1,000 V r.m.s.

POWER CONTACTS:

Contact Current Rating: 10, 15, 20, 30, and 40 amperes, nominal.

Initial Contact

**Resistance:** 0.005 ohms, maximum.

Proof Voltage: 1,000 V r.m.s.

SHIELDED CONTACTS:

Initial Contact

**Resistance:** 0.008 ohms, maximum.

Nominal Impedance: 50 ohms.

Insertion Loss: -0.46 dB at 1 GHz -1.5 dB at 2 GHz

VSWR: 1.15 average at 1 GHz 1.56 average at 2 GHz

Above values measured using frequency domain techniques.

**Proof Voltage:** 1,000 V r.m.s.

CONNECTOR:

Insulator Resistance: 5 G ohms.

Creepage and

Clearance Distance: 0.039 inch (1.0 mm), minimum.

Working Voltage: 300 V r.m.s.

Residual Magnetism: 20 Gamma, maximum.

**CLIMATIC CHARACTERISTICS:** 

Temperature Range: -55°C to +125°C.

Damp Heat, Steady State: 21 days.

**MECHANICAL CHARACTERISTICS:** 

Signal Contacts, Fixed: Size 20 contacts. Male Contact: 0.040

inch (1.02 mm) diameter. Female Contact: Closed entry design with brass

shroud.

Contact Retention in Insulator: Signal Contacts: 9 lbs. (40N). Power,

Resistance

to Solder Iron Heat:

and Shielded Contacts: 22 lbs. (98N). 500°F (260°C) for 10 seconds duration

per IEC 512-6.

**Signal Contact Terminations:** 

Solder Contacts: 0.042 inch (1.06 mm) minimum hole

diameter for 20 AWG (0.5 mm²) wire,

maximum.

Straight Printed
Board Mount: 0.028 inch (0.71 mm) diameter.
90° Printed Board Mount: 0.028 inch (0.71 mm) diameter.

Power Contacts,

Removable, Crimp or Size 8 contacts inch (3.61 m

Size 8 contacts. **Male Contact:** 0.142 inch (3.61 mm) diameter. **Female Contact:** Features Large Surface Area (L.S.A.) Closed entry design utilizing BeCu mechanical retention member. Male and female contacts have terminations for wire sizes 8, 12, and 16 AWG.

Power Contacts,

Printed Board Mount: Size 8 contact. Male Contact: 0.142

inch (3.61 mm) diameter. Printed board terminations with 0.078 inch (1.98 mm) and 0.125 inch (3.18 mm) diameters.

Shielded Contacts,

Removable:

See table of maximum cable sizes for contact termination dimensions, pages 34

and 35.

Shells: Male shells may be dimpled for EMI/ESD

ground paths.

Polarization: Trapezoidally shaped shells and polar-

ized jackscrews.

Mounting to Angle Brackets: Jackscrews and riveted fasteners with

0.120 inch (3.05 mm) diameter hole, and threaded riveted fasteners with 4-40

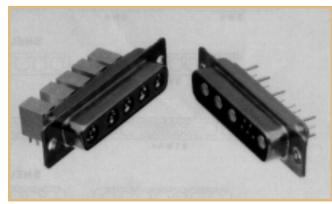
threads and polyester inserts.

Mounting to Printed Board: Rapid installation push-on fas

Rapid installation push-on fasteners and threaded posts.

Locking Systems: Jackscrews.

Mechanical Operations: 1,000 operations per IEC 512-5.

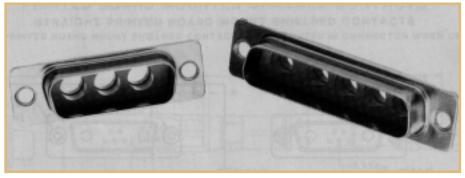


SCBM5W5F85000G

SCBM9W4M65000G

## SCBM SERIES

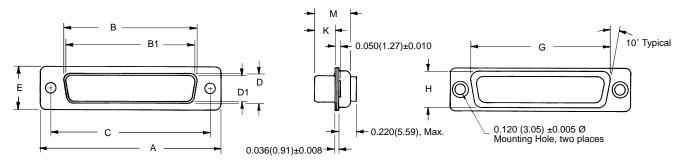
# SPACE FLIGHT APPLICATION, COMBINATION CONTACT SUBMINIATURE-D CONNECTORS

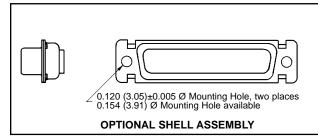


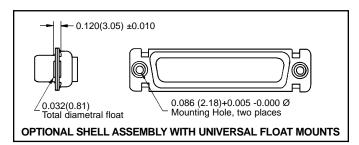
SCBM3W3M0000G

SCBM5W5M0000G

## STANDARD SHELL ASSEMBLY

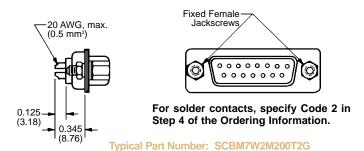


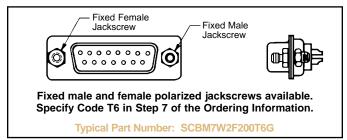




SHELL SIZE	A ±0.015	B ±0.005	B1 ±0.005	C ±0.005	D ±0.005	D1 ±0.005	E ±0.015	G ±0.010	H ±0.010	K ±0.005	M ±0.010
SHELL SIZE 1 MALE	<u>1.213</u> (30.81)		<u>0.666</u> (16.92)	<u>0.984</u> (24.99)		<u>0.329</u> (8.36)	<u>0.494</u> (12.55)	<u>0.759</u> (19.28)	<u>0.422</u> (10.72)	<u>0.233</u> (5.92)	<u>0.422</u> (10.72)
SHELL SIZE 1 FEMALE	<u>1.213</u> (30.81)	<u>0.643</u> (16.33)		<u>0.984</u> (24.99)	<u>0.311</u> (7.90)		<u>0.494</u> (12.55)	<u>0.759</u> (19.28)	<u>0.422</u> (10.72)	<u>0.243</u> (6.17)	<u>0.429</u> (10.90)
SHELL SIZE 2 MALE	1.541 (39.14)		<u>0.994</u> (25.25)	1.312 (33.32)		<u>0.329</u> (8.36)	<u>0.494</u> (12.55)	1.083 (27.51)	<u>0.422</u> (10.72)	<u>0.233</u> (5.92)	<u>0.422</u> (10.72)
SHELL SIZE 2 FEMALE	1.541 (39.14)	0.971 (24.66)		1.312 (33.32)	<u>0.311</u> (7.90)		<u>0.494</u> (12.55)	1.083 (27.51)	<u>0.422</u> (10.72)	<u>0.243</u> (6.17)	<u>0.429</u> (10.90)
SHELL SIZE 3 MALE	2.088 (53.04)		1.534 (38.96)	<u>1.852</u> (47.04)		<u>0.329</u> (8.36)	<u>0.494</u> (12.55)	<u>1.625</u> (41.28)	<u>0.422</u> (10.72)	<u>0.230</u> (5.84)	<u>0.426</u> (10.82)
SHELL SIZE 3 FEMALE	<u>2.088</u> (53.04)	<u>1.511</u> (38.38)		<u>1.852</u> (47.04)	<u>0.311</u> (7.90)		<u>0.494</u> (12.55)	<u>1.625</u> (41.28)	<u>0.422</u> (10.72)	<u>0.243</u> (6.17)	<u>0.429</u> (10.90)
SHELL SIZE 4 MALE	<u>2.729</u> (69.32)		<u>2.182</u> (55.42)	<u>2.500</u> (63.50)		<u>0.329</u> (8.36)	<u>0.494</u> (12.55)	<u>2.272</u> (57.71)	<u>0.422</u> (10.72)	<u>0.230</u> (5.84)	<u>0.426</u> (10.82)
SHELL SIZE 4 FEMALE	2.729 (69.32)	<u>2.159</u> (54.84)		2.500 (63.50)	<u>0.311</u> (7.90)		<u>0.494</u> (12.55)	<u>2.272</u> (57.71)	<u>0.422</u> (10.72)	<u>0.243</u> (6.17)	<u>0.429</u> (10.90)
SHELL SIZE 5 MALE	2.635 (66.93)		<u>2.079</u> (52.81)	<u>2.406</u> (61.11)		<u>0.441</u> (11.20)	<u>0.605</u> (15.37)	2.178 (55.32)	<u>0.534</u> (13.56)	<u>0.230</u> (5.84)	<u>0.426</u> (10.82)
SHELL SIZE 5 FEMALE	2.635 (66.93)	2.064 (52.43)		<u>2.406</u> (61.11)	<u>0.423</u> (10.74)		<u>0.605</u> (15.37)	<u>2.178</u> (55.32)	<u>0.534</u> (13.56)	<u>0.243</u> (6.17)	<u>0.429</u> (10.90)
SHELL SIZE 6 MALE	2.729 (69.32)		<u>2.212</u> (56.18)	2.500 (63.50)		<u>0.503</u> (12.78)	<u>0.668</u> (16.97)	2.302 (58.47)	<u>0.596</u> (15.14)	<u>0.230</u> (5.84)	<u>0.426</u> (10.82)
SHELL SIZE 6 FEMALE	2.729 (69.32)	<u>2.189</u> (55.60)		2.500 (63.50)	<u>0.485</u> (12.32)		<u>0.668</u> (16.97)	2.302 (58.47)	<u>0.596</u> (15.14)	<u>0.243</u> (6.17)	<u>0.429</u> (10.90)

## **SOLDER CONNECTOR**

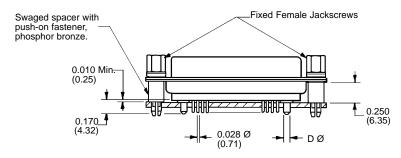




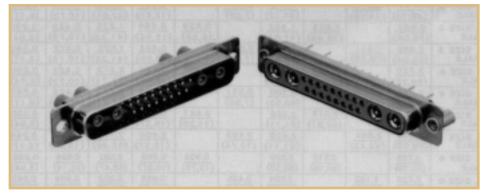
# STRAIGHT PRINTED BOARD MOUNT CONNECTOR WITH SIZE 8 CONTACTS

CODE NUMBER	DØ
3	
35	<u>0.078</u> (1.98)
37	<u>0.125</u> (3.18)

For straight printed board mount contacts, specify Code Number in Step 4 of the Ordering Information.



Typical Part Number: SCBM17W2F35S60T2G



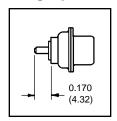
SCBM21WA4M2000G WITH MS4820M

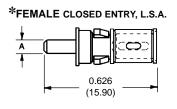
SCBM21WA4F65S00G

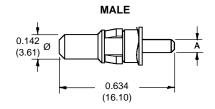
## PRINTED BOARD MOUNTED POWER CONTACTS

### STRAIGHT PRINTED BOARD MOUNT POWER CONTACTS

Straight printed board mount power contacts are mounted in connector when ordered.







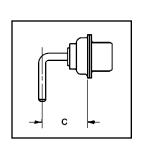
PART NUMBER	ΑØ	CURRENT RATING	
FDS4314M	<u>0.078</u> (1.98)	15 Amps.	
FDS4310M	<u>0.125</u> (3.18)	30 Amps.	

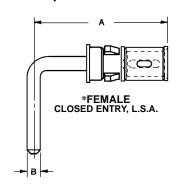
PART NUMBER	ΑØ	CURRENT RATING	
MDS4314M	<u>0.078</u> (1.98)	15 Amps.	
MDS4310M	<u>0.125</u> (3.18)	30 Amps.	

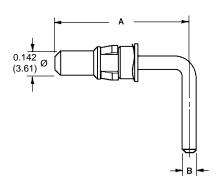
**Material** - High conductivity copper alloy. **Plating** - 0.000050 inch (1.25µ) gold over copper.

## RIGHT ANGLE PRINTED BOARD MOUNT POWER CONTACTS

Right angle printed board mount power contacts are mounted in connector when ordered.







PART NUMBER	CURRENT	A REF.	ВØ	С	SHELL SIZE	BEND CODE
FRT4314M	15 Amps	<u>0.580</u> (14.73)	<u>0.078</u> (1.98)	<u>0.339</u> (8.61)	1, 2, 3 & 4	55
FRT4414M	15 Amps	<u>0.692</u> (17.58)	<u>0.078</u> (1.98)	<u>0.451</u> (11.46)	5	55
FRT4714M	15 Amps	<u>0.661</u> (16.79)	<u>0.078</u> (1.98)	<u>0.420</u> (10.67)	1, 2, 3 & 4	75
FRT4814M	15 Amps	<u>0.773</u> (19.63)	<u>0.078</u> (1.98)	<u>0.520</u> (13.21)	5	75
FRT4310M	30 Amps	1.036 (26.31)	<u>0.125</u> (3.18)	0.810 (20.57)	1, 2, 3 & 4	*
FRT4410M	30 Amps	1.036 (26.31)	<u>0.125</u> (3.18)	0.810 (20.57)	5	*

Material - High conductivity copper alloy. Plating - 0.000050 inch (1.25μ) gold over copper.

DIMENSIONS ARE IN INCHES (MILLIMETERS) ALL DIMENSIONS SUBJECT TO CHANGE

PART NUMBER	CURRENT	A REF.	ВØ	С	SHELL SIZE	BEND CODE
MRT4314M	15 Amps	<u>0.580</u> (14.73)	<u>0.078</u> (1.98)	<u>0.339</u> (8.61)	1, 2, 3 & 4	55
MRT4414M	15 Amps	<u>0.692</u> (17.58)	<u>0.078</u> (1.98)	<u>0.451</u> (11.46)	5	55
MRT4714M	15 Amps	<u>0.661</u> (16.79)	<u>0.078</u> (1.98)	<u>0.420</u> (10.67)	1, 2, 3 & 4	75
MRT4814M	15 Amps	<u>0.773</u> (19.63)	<u>0.078</u> (1.98)	<u>0.520</u> (13.21)	5	75
MRT4310M	30 Amps	1.036 (26.31)	0.125 (3.18)	0.810 (20.57)	1, 2, 3 & 4	*
MRT4410M	30 Amps	1.036 (26.31)	<u>0.125</u> (3.18)	0.810 (20.57)	5	*

\*Note: Female power contacts feature Large Surface Area (L.S.A.) closed entry contact design which provides maximum mating surfaces between male and female contacts and reduced contact resistance during operation.





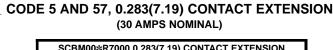
0.220(5.59), Maximum

Fixed Female Jackscrews

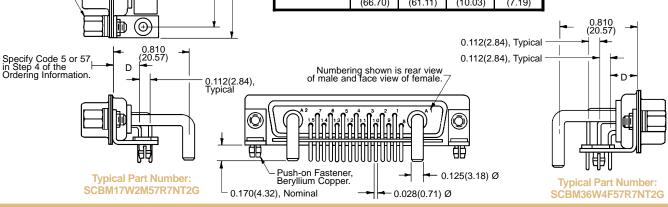
Fixed Female Jackscrews ±0.008

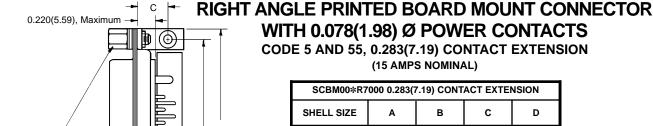
## SPACE FLIGHT APPLICATION, COMBINATION CONTACT SUBMINIATURE-D CONNECTORS

# RIGHT ANGLE PRINTED BOARD MOUNT CONNECTOR WITH 0.125(3.18) Ø POWER CONTACTS

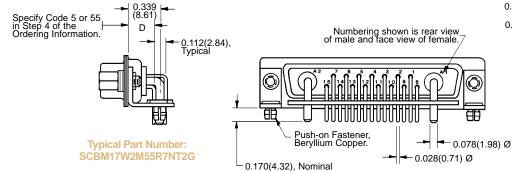


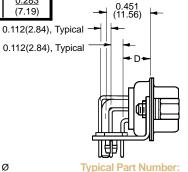
SCBM00*R7000 0.283(7.19) CONTACT EXTENSION							
SHELL SIZE	A	В	C	D			
SHELL SIZE 1	<u>1.204</u>	<u>0.984</u>	<u>0.339</u>	<u>0.283</u>			
	(30.58)	(24.99)	(8.61)	(7.19)			
SHELL SIZE 2	<u>1.532</u>	1.312	<u>0.339</u>	<u>0.283</u>			
	(38.91)	(33.32)	(8.61)	(7.19)			
SHELL SIZE 3	<u>2.072</u>	<u>1.852</u>	<u>0.339</u>	<u>0.283</u>			
	(52.63)	(47.04)	(8.61)	(7.19)			
SHELL SIZE 4	<u>2.720</u>	2.500	<u>0.339</u>	<u>0.283</u>			
	(69.09)	(63.50)	(8.61)	(7.19)			
SHELL SIZE 5	2.626	<u>2.406</u>	<u>0.395</u>	<u>0.283</u>			
	(66.70)	(61.11)	(10.03)	(7.19)			





SCBM00*R7000 0.283(7.19) CONTACT EXTENSION							
SHELL SIZE	АВ		U	D			
SHELL SIZE 1	<u>1.204</u>	<u>0.984</u>	<u>0.339</u>	<u>0.283</u>			
	(30.58)	(24.99)	(8.61)	(7.19)			
SHELL SIZE 2	<u>1.532</u>	1.312	<u>0.339</u>	<u>0.283</u>			
	(38.91)	(33.32)	(8.61)	(7.19)			
SHELL SIZE 3	2.072	<u>1.852</u>	<u>0.339</u>	<u>0.283</u>			
	(52.63)	(47.04)	(8.61)	(7.19)			
SHELL SIZE 4	2.720	2.500	<u>0.339</u>	<u>0.283</u>			
	(69.09)	(63.50)	(8.61)	(7.19)			
SHELL SIZE 5	2.626	2.406	<u>0.395</u>	<u>0.283</u>			
	(66.70)	(61.11)	(10.03)	(7.19)			





Typical Part Number: SCBM36W4F55R7NT2G

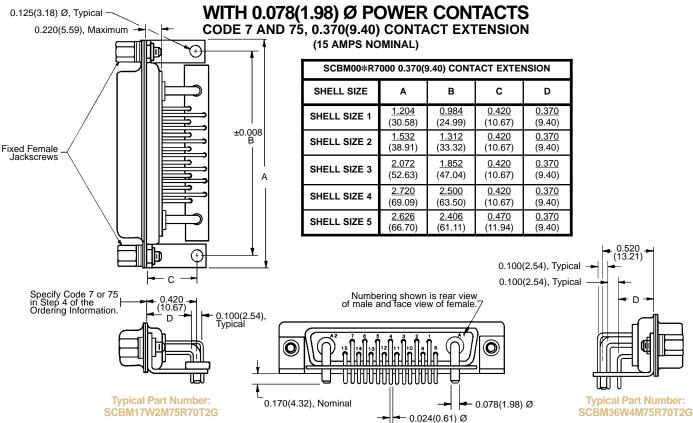


±0.008

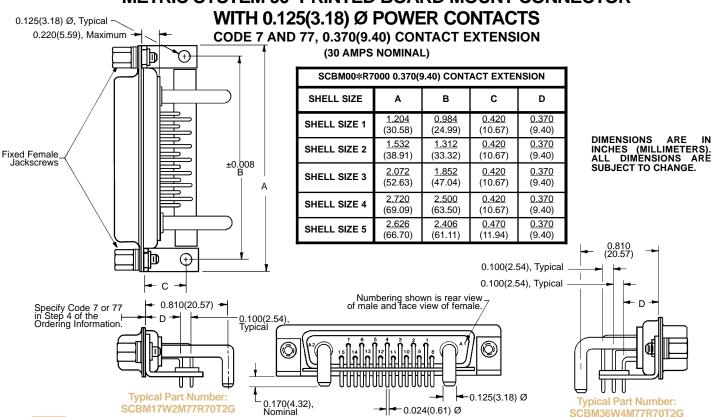
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## METRIC SYSTEM 90° PRINTED BOARD MOUNT CONNECTOR

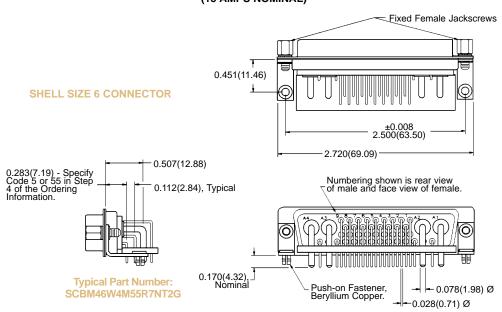


## METRIC SYSTEM 90° PRINTED BOARD MOUNT CONNECTOR



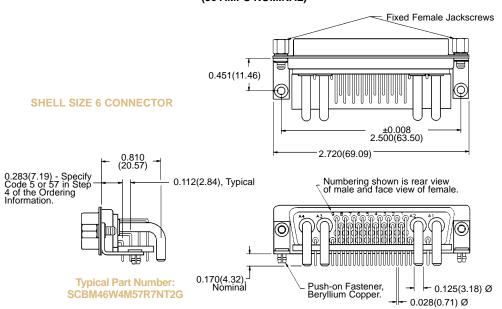
## SHELL SIZE 6 90° PRINTED BOARD MOUNT CONNECTOR WITH 0.078(1.98) Ø POWER CONTACTS

CODE 5 AND 55, 0.283(7.19) CONTACT EXTENSION
CONNECTOR VARIANT 46W4
(15 AMPS NOMINAL)



# SHELL SIZE 6 90° PRINTED BOARD MOUNT CONNECTOR WITH 0.125(3.18) Ø POWER CONTACTS

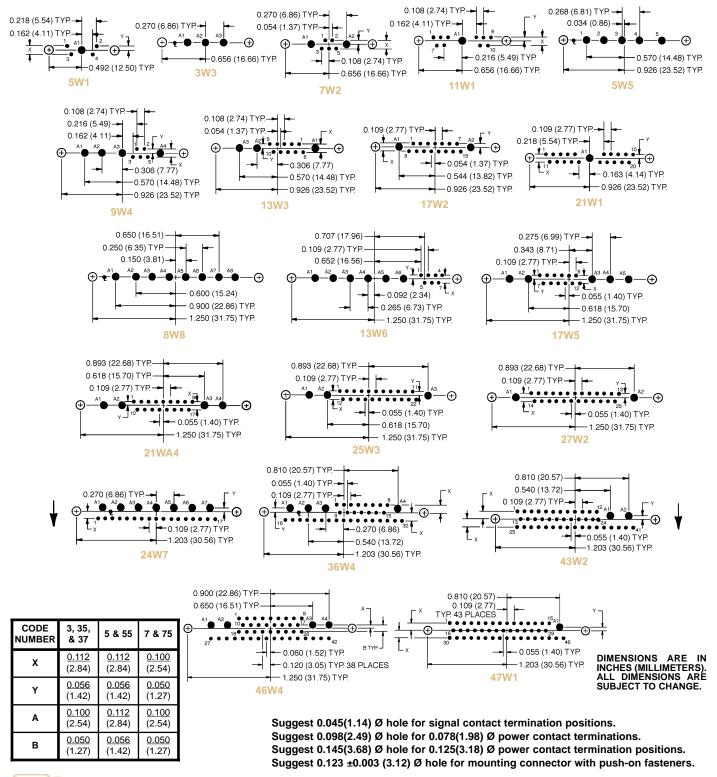
CODE 5 AND 57, 0.283(7.19) CONTACT EXTENSION
CONNECTOR VARIANT 46W4
(30 AMPS NOMINAL)



# RIGHT ANGLE AND STRAIGHT PRINTED BOARD CONTACT HOLE PATTERN WITH 0.078(1.98) Ø AND STRAIGHT PRINTED BOARD MOUNT 0.125(3.18) Ø POWER CONTACTS

Hole identification shown for male connector; use mirror image for female connector.

Mount connector with mating face positioned to follow direction of arrows.

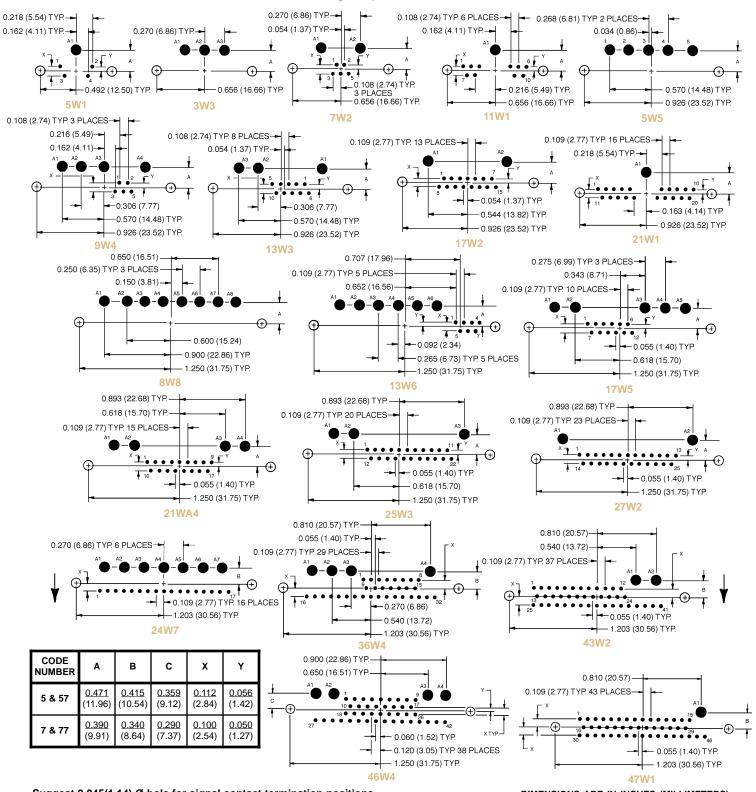




# RIGHT ANGLE PRINTED BOARD CONTACT HOLE PATTERN WITH 0.125(3.18) Ø POWER CONTACTS

Hole identification shown for male connector; use mirror image for female connector.

Mount connector with mating face positioned to follow direction of arrows.



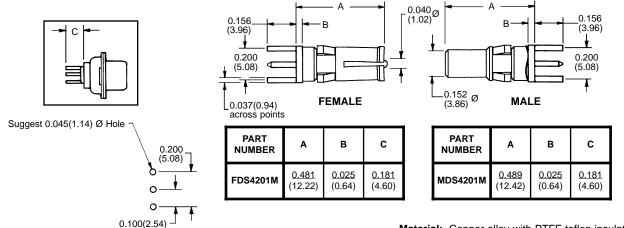
Suggest 0.045(1.14) Ø hole for signal contact termination positions. Suggest 0.145(3.68) Ø hole for 0.125(3.18) Ø power contact termination positions. Suggest 0.123 ±0.003 (3.12) Ø hole for mounting connector with push-on fasteners.

DIMENSIONS ARE IN INCHES (MILLIMETERS). ALL DIMENSIONS ARE SUBJECT TO CHANGE.

## PRINTED BOARD MOUNT SHIELDED CONTACTS

STRAIGHT PRINTED BOARD MOUNT SHIELDED CONTACTS

STRAIGHT PRINTED BOARD MOUNT SHIELDED CONTACTS ARE MOUNTED IN CONNECTOR WHEN ORDERED.

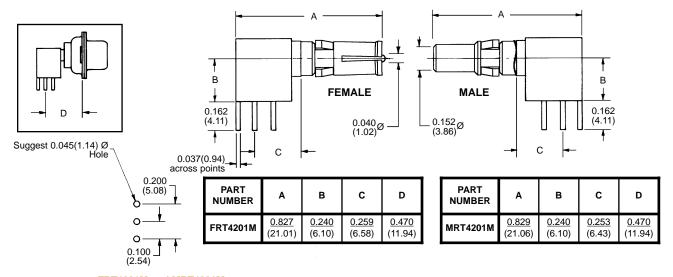


FDS4201M and MDS4201M Contact Hole Pattern Material: Copper alloy with PTFE teflon insulator. Signal Contact Plating: 0.000050 inch (1.25 μ) gold over copper. Contact Body Plating: 0.000050 inch (1.25 μ) gold over copper.

\* Technical characteristics are listed on page 33.

#### RIGHT ANGLE PRINTED BOARD MOUNT SHIELDED CONTACTS

90° PRINTED BOARD MOUNT SHIELDED CONTACTS ARE MOUNTED IN CONNECTOR WHEN ORDERED.



FRT4201M and MRT4201M Contact Hole Pattern

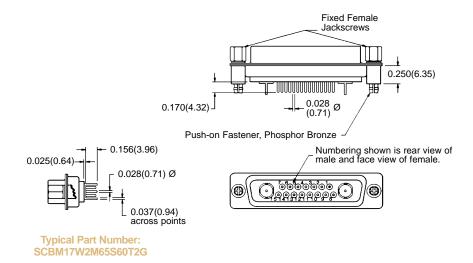
Material: Copper alloy with PTFE teflon insulator. Signal Contact Plating: 0.000050 inch (1.25 μ) gold over copper.

Contact Body Plating: 0.000050 inch (1.25 µ) gold over copper.

\* Technical characteristics are listed on page 33.

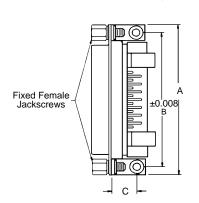
# STRAIGHT PRINTED BOARD MOUNT CONNECTOR WITH SHIELDED CONTACTS

CODE 65, CONNECTOR WITH FDS4201M OR MDS4201M CONTACTS

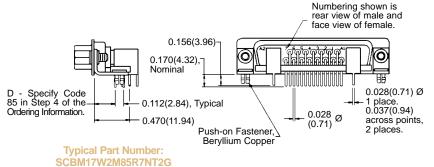


# RIGHT ANGLE PRINTED BOARD MOUNT CONNECTOR WITH SHIELDED CONTACTS

## CODE 85, CONNECTOR WITH FRT4201M OR MRT4201M CONTACTS



SCBM00850000 0.283(7.19) CONTACT EXTENSION							
SHELL SIZE	A B		С	D			
SHELL SIZE 1	<u>1.204</u>	<u>0.984</u>	<u>0.339</u>	<u>0.283</u>			
	(30.58)	(24.99)	(8.61)	(7.19)			
SHELL SIZE 2	<u>1.532</u>	<u>1.312</u>	<u>0.339</u>	<u>0.283</u>			
	(38.91)	(33.32)	(8.61)	(7.19)			
SHELL SIZE 3	2.072	<u>1.852</u>	<u>0.339</u>	<u>0.283</u>			
	(52.63)	(47.04)	(8.61)	(7.19)			
SHELL SIZE 4	2.720	2.500	<u>0.339</u>	<u>0.283</u>			
	(69.09)	(63.50)	(8.61)	(7.19)			
SHELL SIZE 5	2.620	<u>2.406</u>	<u>0.395</u>	<u>0.545</u>			
	(66.70)	(61.11)	(10.03)	(13.84)			



0.470(11.94)
0.112(2.84), D - Specify Code
85 in Step 4 of the
Ordering Information.

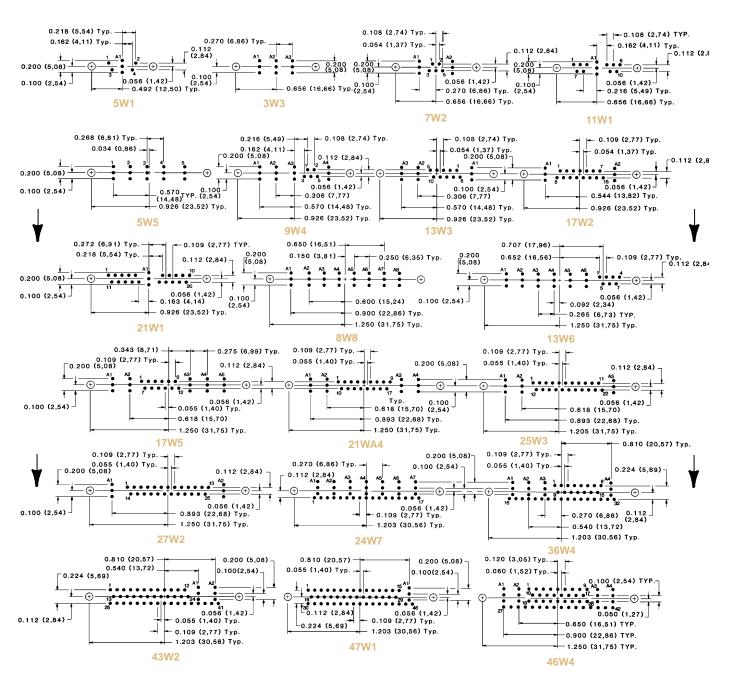
Typical Part Number: SCBM36W4M85R7NT2G

NOTE: Shell size 5 connectors are supplied inverted when ordered with 90° printed board mount shielded contact.

DIMENSIONS ARE IN INCHES (MILLIMETERS). ALL DIMENSIONS ARE SUBJECT TO CHANGE.

# STRAIGHT PRINTED BOARD MOUNT CONTACT HOLE PATTERN WITH FDS4201M AND MDS4201M SHIELDED CONTACTS

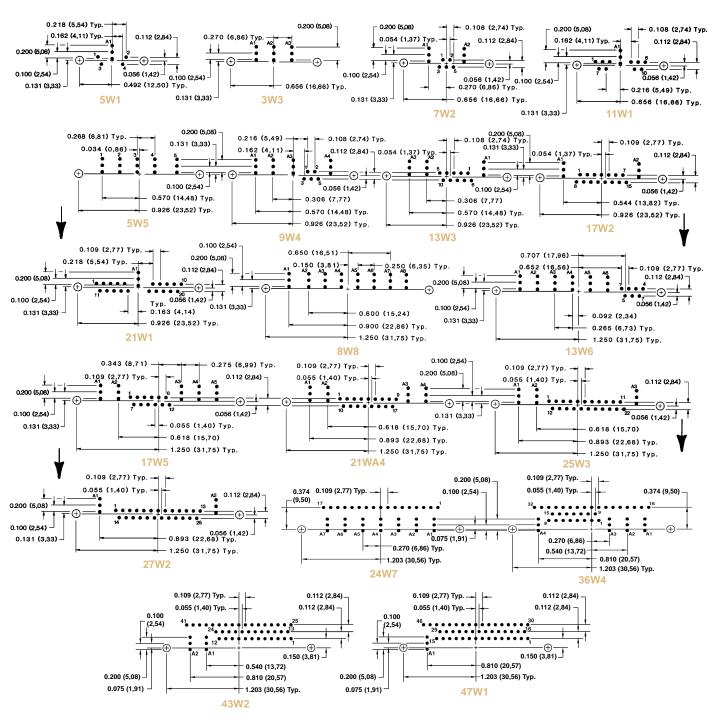
Hole identification shown is for male connector; use mirror image for female connector.



Suggest 0.045(1.14) Ø hole for signal contact termination position. Suggest 0.123 ±0.003 (3.12) Ø hole for mounting connector with push-on fastener.

# 90° PRINTED BOARD MOUNT CONTACT HOLE PATTERN WITH FRT4201M AND MRT4201M SHIELDED CONTACTS

Hole identification shown is for male connector; use mirror image for female connector. Mount connector with mating face positioned to follow direction of arrow.

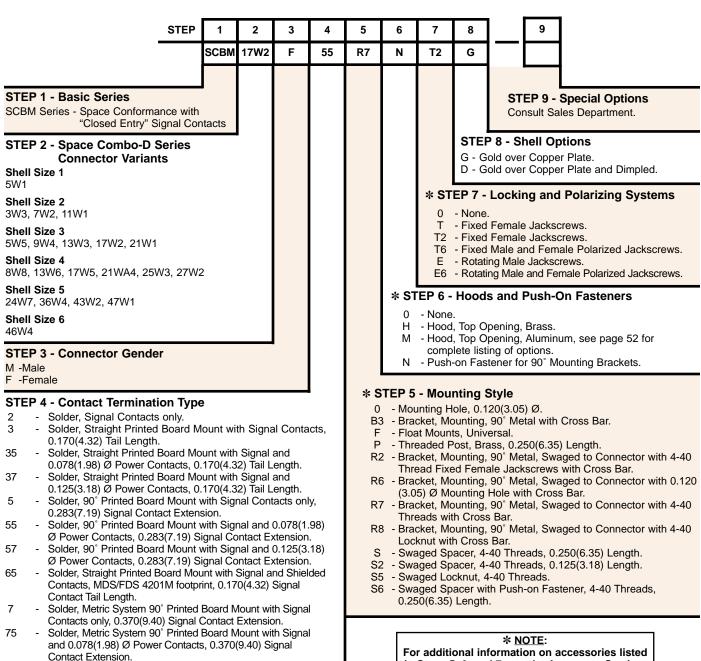


Suggest 0.045(1.14) Ø hole for signal contact termination position. Suggest 0.123 ±0.003 (3.12) Ø hole for mounting connector with push-on fastener.



#### ORDERING INFORMATION - CODE NUMBERING SYSTEM

Specify the complete connector by following Steps 1 through 9. Insert "0" when a step is not used.



in Steps 5, 6, and 7, see the Accessory Section, pages 48-54.

\*\* <u>NOTE</u>:

Not available on Shell Size 6, CBD 46W4.



Contact Extension.

Contact Extension.

Solder, Metric System 90° Printed Board Mount with Signal

Solder, 90° Printed Board Mount with Signal and Shielded

Contacts, MRT/FRT 4201M Footprint, 0.283(7.19) Signal

and 0.125(3.18) Ø Power Contacts, 0.370(9.40) Signal