

FFI SYSTEM

# **OPTICAL-PNEUMATIC CONVERTER**

DATA SHEET ZLD...3

The optical-pneumatic converter is used for converting optical signal to pneumatic signal proportional with the set value given from master station in order to operate a pneumatic final control element such as pneumatic positioner or diaphragm valve.

A fiber optical cable used for the signal transmission line forms an optical field instrumentation system together with an optical star coupler and a master station.

#### **FEATURES**

#### 1. Resistive to noise and lightning

Optical signal ensures a reliable signal transmission, because it is not affected by external noise and inductive lightning. Use of a nonmetallic optical (fiber) cable prevents propagation of inductive lightning through the cable, so a signal transmission immune to lightning can be realized.

#### 2. Reliability due to redundant configuration

Host system can be duplicated by using two optical cable trunk lines (between an optical star coupler and host system). This enhances reliability of users' systems.

#### 3. Intrinsic safety type explosion-proof

Each equipment with a built-in battery can be constructed so as to be an intrinsic safety type individually (intrinsic safety type barrier unnecessary).

# **SPECIFICATIONS**

#### Functional specifications

Input: Optical digital signal

Output: Pneumatic signal within 20 to 100 kPa

Air supply pressure:

140 kPa

Power supply: Built-in lithium battery (2 cells), expected

life; about 3 years/cell

Explosion-proof: Intrinsic safety type, JIS ib IIC T3

Self-diagnosis: Displayed on indication unit (option) and

transmitted to master station.

ltem	Host system	Indication unit
Deviation error	0	0
Detecting unit failure	0	
Amplifier abnormal		
Battery voltage	0	_
Battery voltage low alarm		



# Remote control function (Items readable and setting from hand-held communicator)

Item	Reading	Setting	Description
Output value Control constant Battery voltage Emergency operation	0000	1010	Read-back value P and I parameters Voltage of built-in battery Direction of emergency operation
Error indication	0	-	Detector error and deviation error

#### Emergency operation:

Operating direction of output air pressure when input turns off.

Selectable among the following operations. ... Refer to CODE SYMBOLS.

- Holding of the latest normal value
- Scale out below 0% (5 kPa or less)
- Scale out above 100% (120 kPa or more)

Optical cable: Code set type, silica fiber ... core/clad di-

ameter 100/140 μm

Optical connector:

FC connector

Transmission distance:

 $1.5\ km$  max. (when transmission loss of

optical cable is 4 dB/km)

Ambient temperature:

-20 to +60°C

-10 to +60°C for intrinsic safety explo-

sion-proof type

Storage temperature:

-30 to +70°C

#### Performance specifications

Accuracy rating: ±0.5% of full scale (Output ripple about

 $\pm 0.1\%$ )

Response speed:3 sec or less (90% response time at load

capacity 0.5 L)

Input/output characteristic:

Linear

Air consumption:

Standard (output constant); 8 NL/min Maximum (output under sudden change);

60 NL/min

#### Physical specifications

Environmental protection:

JIS C0920 splash-proof type (equivalent

to IEC IP54)

Air piping connection:

Rc 1/4 or 1/4-18NPT

Optical cable connection:

G1/2 or 1/2 -14NPT

Mounting method:

Mounted on horizontal or vertical 50A (2B)

pipe with U-bolt

Finish: Epoxy-polyurethane double coat,

Color: silver (blue for amplifier case cover)

Mass: Approx. 5.3 kg

External dimensions:

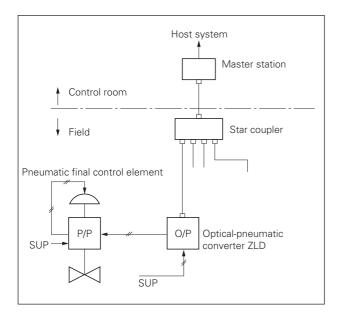
See OUTLINE DIAGRAM.

#### Optional specifications

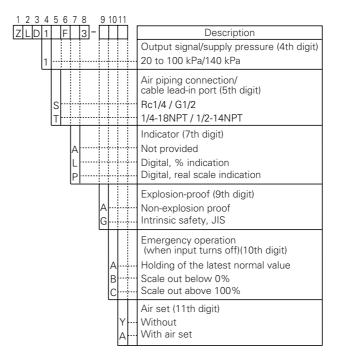
Indication unit: 5-digit LCD indication, % or real scale

indication (as specified by code symbol)

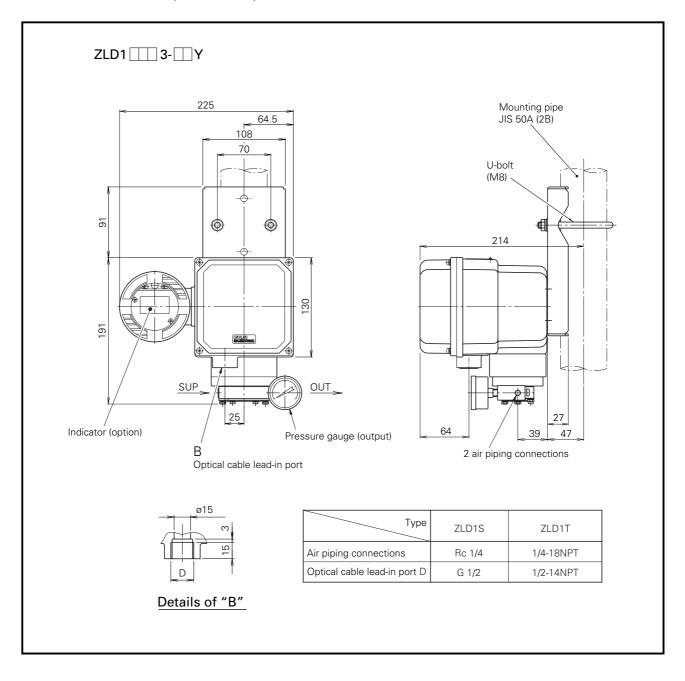
## SYSTEM BLOCK DIAGRAM



### **CODE SYMBOLS**



# **OUTLINE DIAGRAM** (Unit: mm)



# **SCOPE OF DELIVERY**

Instrument body and pipe fixture

# **ORDERING INFORMATION**

- 1. Model type
- 2. Indication scale for real scale specification
- 3. Others

\*Before using this product, be sure to read its instruction manual in advance.

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