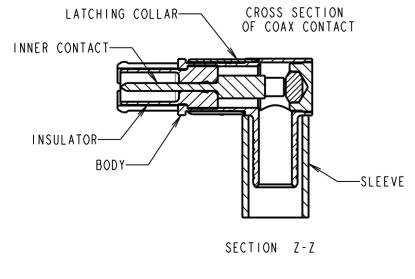
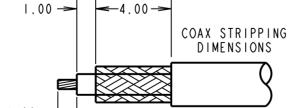
Customer Information Sheet IF IN DOUBT - ASK NOT TO SCALE DRAWING No.: M80-5D11605M1-03-319-03-319 THIRD ANGLE PROJECTION ALL DIMENSIONS IN mm SPECIFICATIONS: MATERIAL: MOULDING: GLASS FILLED PPS, UL94V-0, BLACK - 50 . 00 -SIGNAL CONTACT: BRASS COAX CONTACT: 45.00 BODY, SLEEVE, INNER CONTACT, END PLUG = COPPER ALLOY LATCHING COLLAR = BERYLLIUM COPPER 3.00 TYP INSULATOR = PTFE JACKSCREW: STAINLESS STEEL MAX- 2.00 TYP FINISH: -CONTACT No. I SIGNAL CONTACT: 0.25-0.30µ GOLD COAX CONTACT: BODY, SLEEVE, INNER CONTACT, END PLUG = GOLD LATCHING COLLAR = NICKEL MAX ELECTRICAL: WORKING VOLTAGE = 120V AC/DC (10.5)VOLTAGE PROOF = 360V AC/DC INSULATION RESISTANCE = $100M\Omega$ MIN SIGNAL CONTACT: CURRENT RATING AT 25°C = 3.0A MAX 0.50 CURRENT RATING AT 85°C = 2.2A MAX CONTACT RESISTANCE = 25 m Ω MAX COAX CONTACT: SECTION X-X FREQUENCY RANGE = 6GHz IMPEDANCE = 50 Ω V.S.W.R = 1.05 + (0.04 x FREQUENCY) GHz MAX CONTACT RESISTANCE 6 m Ω MAX INSULATION RESISTANCE = $10^{6} \text{M}\Omega$ @250V AC - 2 x M2x0.4-6H OPERATING VOLTAGE = 180V AC @ 500mA MAXIMUM VOLTAGE = 1000V AC MECHANICAL: PART SECTION DURABILITY = 500 OPERATIONS SIGNAL CONTACT: INSERTION FORCE = 2.8N MAX WITHDRAWAL FORCE = 0.2N MIN COAX CONTACT: INSERTION FORCE = 5N MAX WITHDRAWAL FORCE = 0.5N MIN **ENVIRONMENTAL:** TEMPERATURE RANGE = -55°C TO +125°C PACKING: BAG FOR COMPLETE SPECIFICATION SEE COMPONENT SPECIFICATION COO5XX (LATEST ISSUE) I. CONNECTORS ARE SUPPLIED WITH CONTACTS LOOSE. CROSS SECTION LATCHING COLLAR-2. FOR EXTRA SIGNAL CONTACTS, USE PART NUMBER M80-1940005. OF COAX CONTACT 30.11.10 10806 3. RECOMMENDED SIGNAL WIRE TYPE = BS 3G 210 TYPE A, PTFE INSULATED 22 AWG INNER CONTACT-DATE MAX INSULATION DIAMETER = Ø1.10mm. STRIP WIRE BY 2.00MM FOR CRIMPING. **←**4.00→ 4. RECOMMENDED HAND CRIMP TOOL FOR SIGNAL CONTACTS = M22520/2-01 APPROVED: S. MCCULLAGH COAX STRIPPING WITH POSITIONER Z80-193. CHECKED: R. ADDE





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5. SIGNAL CONTACT INSERTION AND EXTRACTION TOOL = Z80-280.

6. COAX CONTACT IS SUPPLIED AS A KIT OF PARTS: BODY, MAIN INSULATOR, INNER CONTACT AND LATCHING COLLAR ARE PRE-ASSEMBLED AND SLEEVE AND INSULATED END PLUG ASSEMBLY ARE SEPARATE.

S/AREA:

7. FOR EXTRA COAX CONTACTS, USE PART NUMBER M80-319.

COAX CONTACT EXTRACTION TOOL = Z80-290

			INSTRUCTION SHEETS	· · · · · · · · · -
HARWIN			THIS DRAWING AND ANY INFORMATION OR DESCRIPTIVE MATTER SET OUT HEREON ARE CONFIDENTIAL AND COPYRIGHT PROPERTY OF THE HARWIN	TOLERANCES X. = ±1mm X.X = ±0.25mm
TEL: 603 893 5376		HARWIN Asia TEL: +65 6 779 4909 FAX: +65 6 779 3868	GROUP AND MUST NOT BE DISCLOSED, LOANED, COPIED OR USED FOR MANUFACTURING.	X.XX = ±0.10mm X.XXX = ±0.01mm ANGLES = ±5°

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	TOLERANCES							
	X. = ±1mm							
ı	$X.X = \pm 0.25 mm$							
ı	$X.XX = \pm 0.10$ mm							
1	$X.XXX = \pm 0.01$ mm							

UNLESS STATED

ERIAL:				
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JACKSCREW DATAMATE MIXED TECHNOLOGY VERTICAL CRIMP MALE ASSEMBLY

DRAWN:

CUSTOMER REF.:

ASSEMBLY DRG:

R.ADDE

DRAWING NUMBER:

M80-5D11605M1-03-319-03-319 CF