



Series C84/93 LO-PRO[®] file Dual Beam Solder Tail Edge-Grip Sockets

FEATURES:

- Anti-wicking design on LO-PRO[®] file sockets eliminates flux or solder contamination.
- Dual beam, edge-grip contacts provide high retention and positive contact.
- End-to-end and side-to-side stackable.

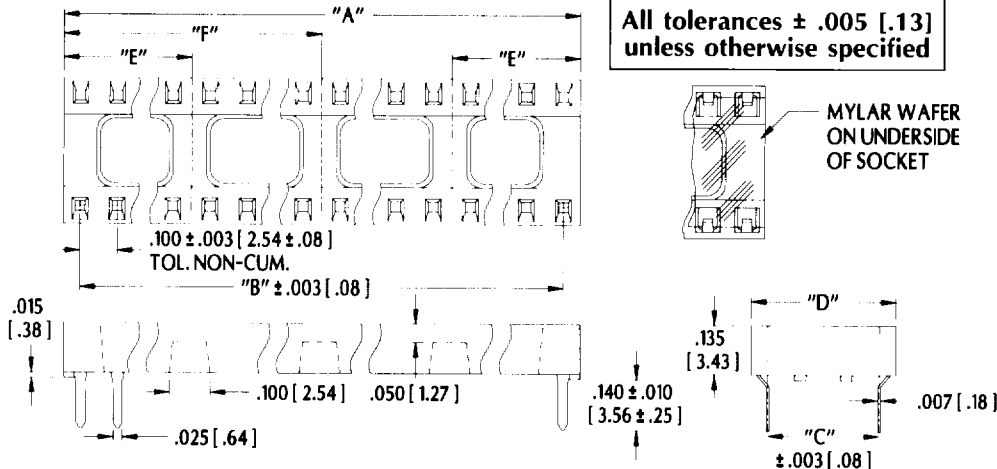
SPECIFICATIONS:

- Body is black UL-94V-0 Glass-filled Thermoplastic Polyester (PBT).
- Dual beam contact is Phosphor Bronze Alloy 521.
- Contact plating is either 50-150 μ [1.27-3.81 μ m] min. 90/10 Tin/Lead per MIL-T-10727 or 10 μ [.25 μ m] min. Gold per MIL-G-45204 in contact area and 50-150 μ [1.27-3.81 μ m] min. 90/10 Tin/Lead Alloy per MIL-T-81728 on solder tail, all over 50 μ [1.27 μ m] min. Nickel per QQ-N-290.
- Mylar wafer is Polyester film, .005 [.13] thick.
- Contact current rating=1 Amp.
- Contact resistance=20 mOhms initial.
- Insulation resistance=100 MOhms @ 500 VDC per MIL-STD-1344, method 3003.1.
- Dielectric withstanding voltage=1000 VAC.
- Operating temperature=221[°]F [105[°]C] Tin plating, 257[°]F [125[°]C] Gold plating.
- Solderability: MIL-STD-202, method 208 less heat aging.
- Accepts leads up to .011 x .018 \pm .003 [.28 x .46 \pm .08] or .021 [.53] diameter.
- Accepts leads .070-.135 [1.78-3.43] long.

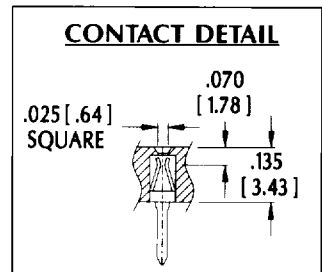
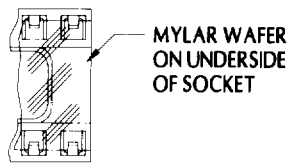
MOUNTING CONSIDERATIONS:

- Suggested PCB hole size=.036 \pm .002 [.91 \pm .05] dia.

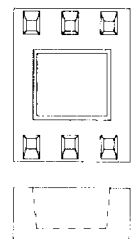
ALL DIMENSIONS: INCHES [MILLIMETERS]



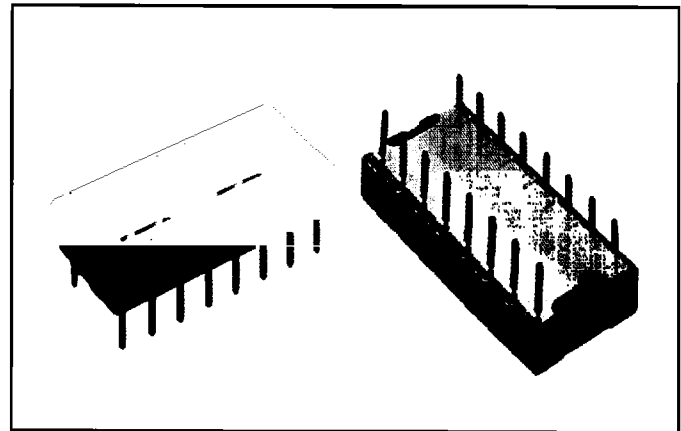
All tolerances \pm .005 [.13] unless otherwise specified



No. of Pins	Dim. "A"	Dim. "B"	Centers "C"	Dim. "D"	Dim. "E"	Dim. "F"
6	.290 [7.37]	.200 [5.08]	.300 [7.62]	.395 [10.03]	---	---
8	.390 [9.91]	.300 [7.62]	.300 [7.62]	.395 [10.03]	---	---
14	.690 [17.53]	.600 [15.24]	.300 [7.62]	.395 [10.03]	---	.350 [8.89]
16	.790 [20.07]	.700 [17.78]	.300 [7.62]	.395 [10.03]	---	.400 [10.16]
18	.890 [22.61]	.800 [20.32]	.300 [7.62]	.395 [10.03]	---	.450 [11.43]
20	.990 [25.15]	.900 [22.86]	.300 [7.62]	.395 [10.03]	---	.500 [12.70]
24	1.190 [30.23]	1.100 [27.94]	.300 [7.62]	.395 [10.03]	.400 [10.16]	---
22	1.090 [27.69]	1.000 [25.40]	.400 [10.16]	.495 [12.57]	.400 [10.16]	---
24	1.190 [30.23]	1.100 [27.94]	.600 [15.24]	.695 [17.65]	.400 [10.16]	---
28	1.390 [35.31]	1.300 [33.02]	.600 [15.24]	.695 [17.65]	.500 [12.70]	---
40	1.990 [50.55]	1.900 [48.26]	.600 [15.24]	.695 [17.65]	.500 [12.70]	1.000 [25.40]

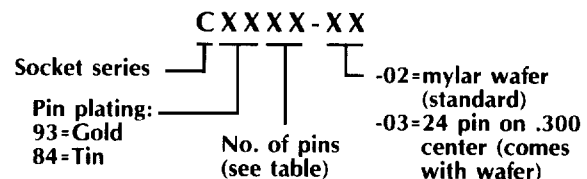


6 pin socket is closed frame as shown



Note: Aries specializes in custom design and production. In addition to the standard products shown on this page, special materials, platings, sizes, and configurations can be furnished, depending on quantities. Aries reserves the right to change product specifications without notice.

ORDERING INFORMATION



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