Circular Connector Systems & Economical Rugged



PROFESSIONAL-QUALITY IP65 - RATED CIRCULAR CONNECTORS

IP65 Environmental Rating
Cable, Panel And PC Mount Options
Solid Machined Contacts
Unique "Twist-Lock" Mechanism

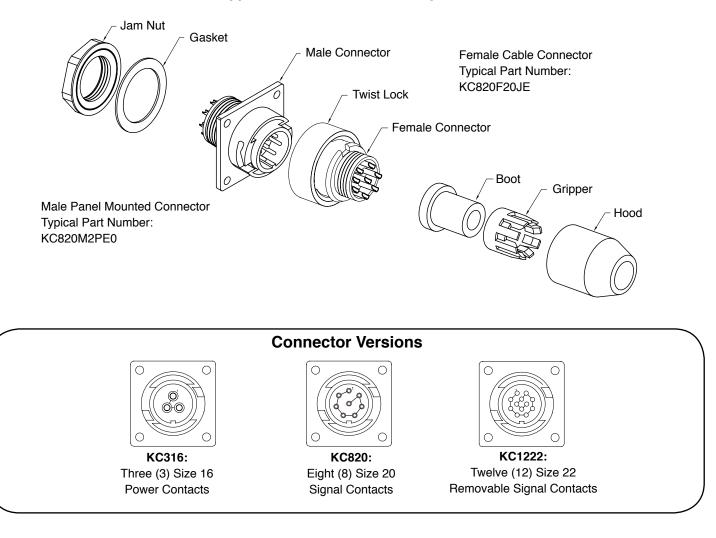
Positronic Industries

Typical Connector Assembly



FEATURES:

- Circular "Twist-Lock" connectors with competitive pricing!
- Dust and water ingress protection to IP65 per IEC 60529.
- High reliability power and signal solid machined contacts.
- High mating cycle life and vibration-resistant capabilities!



Unless otherwise specified, dimensional tolerances are:

 Male contact mating diameters 	: ±0.03 [0.001]
2) Contact termination diameters	: ±0.08 [0.003]
3) All other diameters	: ±0.13 [0.005]
4) All other dimensions	: ±0.38 [0.015]

Dimensions are in millimeters [inches]. All dimensions are subject to change.

Catalog A-004 rev. NC

Positronic believes the data contained herein to be reliable. Since the technical information is given free of charge, the user employs such information at his own discretion and risk. Positronic assumes no responsibility for results obtained or damages incurred from use of such information in whole or in part.



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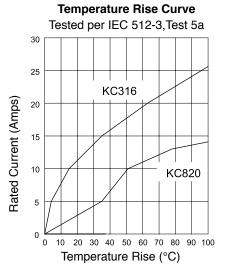




Technical Characteristics

Materials and Finishes		Mechanical Characteristics				
Insulator:	Glass-filled nylon, UL 94V-0.	Polarization:	Provided in insulator design.			
Contacts:	Precision machined copper alloy with gold over nickel plate.	Removable Contacts:	Insert contact in rear face of insulator; release from front face of insulator.			
Electrical Characteria Contact Current Ratings Size 16 Contacts:	20.0 amperes.		Size 22 Female contacts feature "Open Entry" 500 cycles design and "Closed Entry" 1000 cycles minimum design options.			
Size 20 Contacts: Size 22 Contacts:	7.5 amperes. 3.0 amperes.	Fixed Contacts:	Size 16 female contacts feature "Closed Entry" 1000 cycles minimum design.			
Initial Contact Resistand Size 16 Contacts: Size 20/22 Contacts:	ce per IEC 512-2, Test 2b. 0.003 ohms, maximum. 0.005 ohms, maximum.		(Consult factory for higher cycle options.) Size 20 female contacts feature "Open Entry" 500 cycles design. (Consult factory for "Closed Entry" options.)			
Insulator Resistance pe Insulator:	r IEC 512-2, Test 3a. 5 G ohms, minimum.	Contact Retention in Inst Size 16 Contacts:	ulator: 45 N [10 lbs.] minimum.			
Proof Voltage Size 16 Contacts: Size 20/22 Contacts:	1300 V r.m.s. 1000 V r.m.s.	Size 20/22 Contacts: Coupling System:	27 N [6 lbs.] minimum. Twist lock.			
Working Voltage Size 16 Contacts: Size 20/22 Contacts:	433 V r.m.s. 333 V r.m.s.	Shock and Vibration: (Consult factory)	Pending.			
Climatic Characteristics Working temperature: -55°C to +125°C		Recognized UL certification in process.				
Dust and Water Ingress Protecton:	IP65 per IEC 60529 in mated condition (when jacketed cable is used). Degree of protection is dust-tight (no ingress of dust) and protected against water projected in jets from any direction.	Consult factory for TÜV r	recognition.			

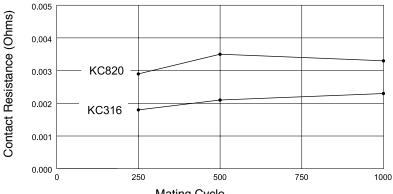
Temperature Rise Curve and Contact Performance



Above curves developed separately using (a) KC316 connectors and 16 AWG wires, and (b) KC820 connectors and 20 AWG wires. All contacts under load.

1000 Cycle Contact Performance

Contact Resistance - During Cycle Testing and Humidity Conditioning. Contact resistance tested per IEC 512-2, Test 2b.



Mating Cycle

Humidity conditioning per EIA-364-31B, Method II (Condition A) after 250, 500 and 1000 mating cycles. Above curves developed separately using (a) KC316 connectors, and (b) KC820 connectors.

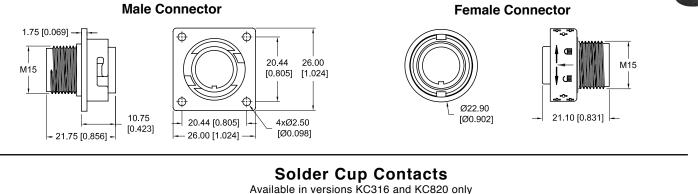
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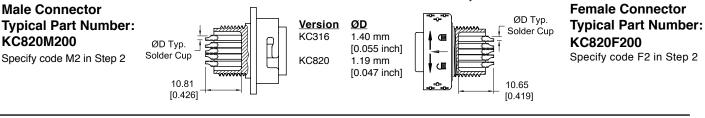




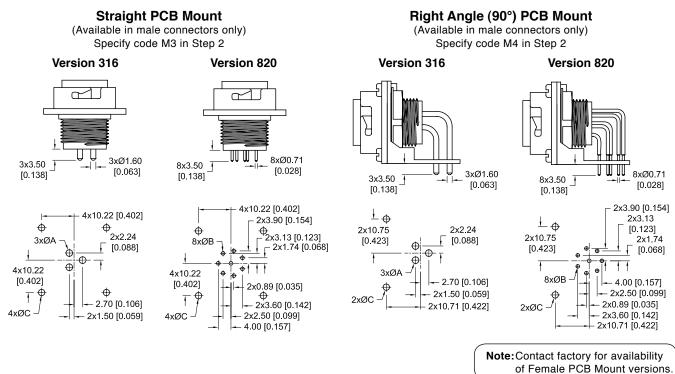
CONNECTOR DIMENSIONS AND PCB HOLE PATTERNS

Outline Dimensions





PCB Mount Contact Dimensions and PCB Hole Patterns Straight and Right Angle (90°) PCB Mount Male Connectors



Suggested PCB Hole Sizes and Mounting Screw:

Suggested ØA = Ø2.03 [0.080] holes for size 16 contact termination holes. (Version 316).

Suggested $\emptyset B = \emptyset 1.14$ [0.045] holes for size 20 contact termination holes. (Version 820).

Suggested $\emptyset C = \emptyset 2.00 \pm 0.08 [0.079 \pm 0.003]$ holes for use with push-on fasteners.

Suggested ØC = Ø2.54 [0.100] holes for mounting connector with screws. Screws ordered separately. Screw part number 4546-7-1-16 for PCB thickness between 1.00 mm [0.039 inch] and 2.50 mm [0.098 inch]. (Consult factory for other PCB thickness requirements.)



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PANEL MOUNT CONNECTORS, ACCESSORIES AND SCREW TERMINATION VERSION



Panel Mounting Options

Available in male connectors only

Typical Part Number: KC316M2P0 Specify code P in Step 3

Front Panel Mount

Rear Panel Mount Typical Part Number: KC820M2PR0 Screws, nuts and washers

supplied seperately.

Jam Nut Panel Screw Nu

Panel

(Screws and nuts shown for reference only)

Maximum thickness 2.00 mm [0.079 inch] Panel Cutout for

Panel Cutout for

Front Panel Mount

Rear Panel Mount Maximum thickness 2.00 mm [0.079 inch]



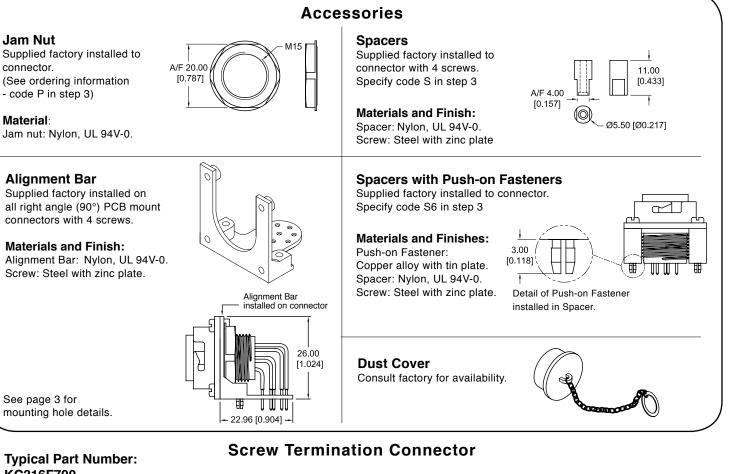
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20.44

[0.805]

4xØ3.00 [Ø0.118] Æ Ø20.00 [Ø0.787] \oplus - 20.44 [0.805] -

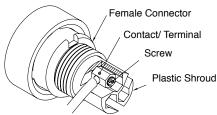


KC316F700 Specify code F7 in Step 2.

Available in version KC316 female connector only.

Materials and Finish:

Terminal and Screw: Copper alloy with tin plate Plastic Shroud: Nvlon, UL 94V-0.



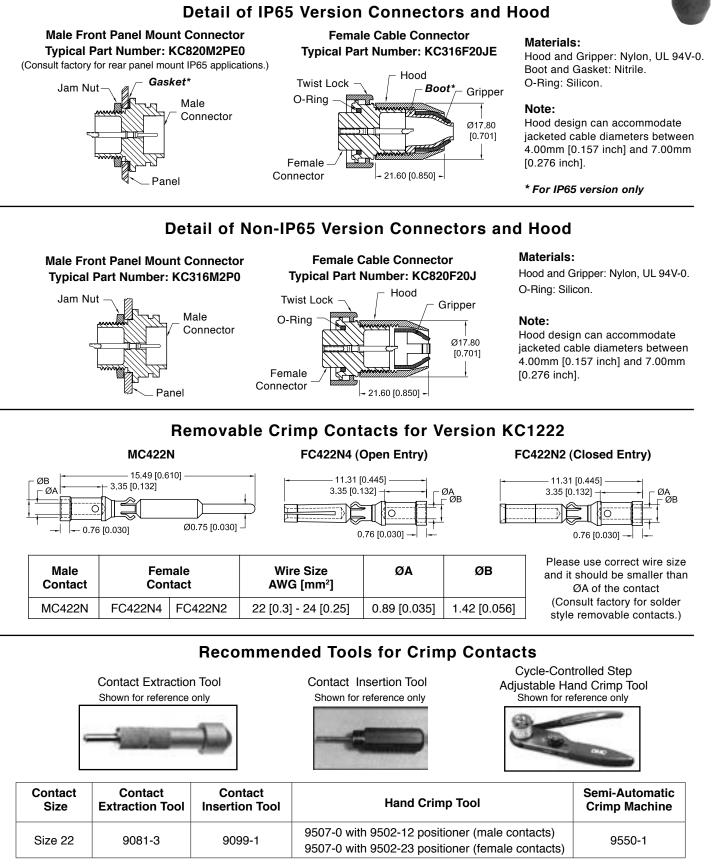
Note:

Screw Termination accomodates maximum wire size AWG 18 [1.0 mm²].



ENVIRONMENTAL FEATURES, HOODS, CONTACTS AND TOOLS







KING COBRA

Circular Connectors



Ordering Information - Code Numbering System Specify complete connector by following step 1 through step 4

Step	1	2	3	4	5	Γ	6	King Cobra
Example	KC316	M2	PE	JE	/AA	- 1	XXX	Version 316
STEP 1: CONNECTOR VERSION KC316 : King Cobra Series - Three (3) Size 16 Contacts			STEP 6 - SPECIAL OPTIONS Consult fac STEP 5: RoHS COMPLIANCE OPTIONS /AA : Compliance per EU Directive 2002/95/EC (RoHS)					
 STEP 2: CONNECTOR GENDER AND TYPE OF CONTACTS M2 : Male panel mount, solder cup, fixed contacts. M3 : Male straight PCB mount, solder. M4 : Male right angle (90°) PCB mount, solder. F2 : Female cable connector, solder cup, fixed contacts. (Select 0 in Step 3) F7 : Female cable connector, screw termination. Supplied with contacts. (Select 0 in Step 3) Note : Consult factory for other connector versions. 			AX : Compliance per EO Directive 2002/35/EC (Norts) Note : If RoHS legislation is not required, this step will not be used. STEP 4: HOODS 0 : None. J : Hood with gripper, non-IP65. JE : Hood with gripper and boot, IP65. STEP 3: MOUNTING STYLES 0 : None. S : Spacer for straight PCB mount connectors. S6 : Spacer with push-on fastener for straight PCB mount connectors. N : Push-on fastener for use with alignment bar and right angle (90°) PCB mount connectors. P : Front panel mount male connectors with jam nut, non-IP65. PE : Front panel mount male connectors, inp an ut and gasket, IP65. PR : Rear panel mount male connectors with gasket, IP65.					
Step	1	2	3	4	5	Γ	6	King Cobra
Example	KC820	 F2	0	JE	/AA	_	XXX	Version 820
STEP 1: CONNECTOR VERSIO						STEP		CIAL OPTIONS Consult factory.
KC820 : King Cobra Series - Eight (8) Size 20 Contacts STEP 2: CONNECTOR GENDER AND TYPE OF CONTACTS M2 : Male panel mount, solder cup, fixed contacts. M3 : Male straight PCB mount, solder.		STEP 5: RoHS COMPLIANCE OPTIONS /AA : Compliance per EU Directive 2002/95/EC (RoHS) Note : If RoHS legislation is not required, this step will not be used. STEP 4: HOODS 0 : None. J : Hood with gripper, non-IP65 JE : Hood with gripper and boot, IP65.						
 M4 : Male right angle (90°) PCB mount, solder. F2 : Female cable connector, solder cup, fixed contacts. (Select 0 in Step 3) 			 STEP 3: MOUNTING STYLES 0 : None. S : Spacer for straight PCB mount connectors. S6 : Spacer with push-on fastener for straight PCB mount connectors. N : Push-on fastener for use with alignment bar and right angle (90°) PCB mount connectors. P : Front panel mount male connectors with jam nut, non-IP65. PE : Front panel mount male connectors with jam nut and gasket, IP65. PR : Rear panel mount male connectors with gasket, IP65. PRE : Rear panel mount male connectors with gasket, IP65. 					
Step	1	2	3	4	5		6	King Cobra
Example	KC1222	M1	Р	J	/AA	-	XXX	Version 1222
STEP 1: CONNECTOR VERSIO KC1222 : King Cobra Series - Twelve (12) Size 22 C STEP 2: CONNECTOR GENDE TYPE OF CONTACTS M1 : Male panel mount, removabil F1 : Female cable connector, rem (Select 0 in Step 3)	Contacts ER AND e crimp contacts.	tacts.		STEP 4: H 0 : None. J : Hood v JE : Hood v	/AA : Cc Note : If IOODS vith grippe	r, non-IP	6 COMPI e per EU egislation	CIAL OPTIONS Consult factory. LIANCE OPTIONS Directive 2002/95/EC (RoHS) is not required, this step will not be used.
(Select 0 in Step 3) Note: Contacts ordered separately.		0 : N P : F PE : F PR : F		ount male ount male ount male o	connecto connecto connecto	ors with ja ors, non-IF		



KING COBRA Circular Connectors

ASIA / PACIFIC SALES OFFICES

Singapore Factory, Sales and Engineering Office

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+65 6842 1419
+813 5812 7720
+82 31 909 8047
+91 20 2439 4810
+886 2 2937 8775
+86 755 2643 7578
+86 21 5078 2096
+86 755 2643 7578
+60 4 644 9688
+64 3 358 5154
+61 2 4362 3293

singapore@connectpositronic.com japan@connectpositronic.com korea@connectpositronic.com india@connectpositronic.com taiwan@connectpositronic.com

shanghai@connectpositronic.com shenzhen@connectpositronic.com

newzealand@connectpositronic.com australia@connectpositronic.com

NORTH AMERICAN SALES OFFICES

United States, Springfield, MissouriFactory and Sales Office800 641 4054Puerto Rico Sales Office787 841 0920Mexico Sales Office800 872 7674Canada Sales Office800 327 8272

EUROPEAN SALES OFFICES

France, Auch Factory and Sales33 (0) 5 6263 4491Northern France Sales Office33 (0) 1 4588 1388Southern France Sales Office33 (0) 4 6772 8028Italy Sales Office39 (0) 2 5411 6106Germany Sales Office49 (0) 23 5163 4739

Europe & Middle East Technical Agents: Austria, Benelux, Denmark, Finland, Greece, United Kingdom, Ireland, Scotland, Slovenia, Spain, Sweden, Switzerland, Israel and Turkey

POSITRONIC INDUSTRIES, INC

423 N Campbell Avenue, P O Box 8247, Springfield, MO 65801, USA Telephone: 1 417 866 2322 Fax: 1 417 866 4115 Email: info@connectpositronic.com

POSITRONIC INDUSTRIES, SA

Zone Industrielle Est, 46 Route d'Engachies, F32020, Auch Cedex 9, France Telephone: 33 05 62 63 44 91 Telecopieur: 33 (0) 5 62 63 51 17 Email: contact@connectpositronic.com

POSITRONIC ASIA PTE LTD

3014A Ubi Road 1 # 07-01 Singapore 408703 Telephone: 65 6842 1419 Fax: 65 6842 1421 Email: singapore@connectpositronic.com

www.connectpositronic.com



Positronic Industries



Miniature, Economical & Rugged Circular Connector Systems

Connector Versions



BKC320: Three (3) Size 20 Contacts



BKC620: Six (6) Size 20 Contacts

Iechnical Characteristics					
Materials and Finishes Insulator: Glass-filled nylon, UL 94V-0.			Climatic Characteristics Working temperature:-55°C to +125°C		
Contacts:	Precision machined copper alloy with gold over nickel plate.	Dust and Water Ingress:	IP65 with overmolded Assembles (Consult Factory for details)		
'O' Ring:	Silicon, UL 94V-0	Mechanical Cha Polarization:	Mechanical Characteristics Polarization: Provided by insulator.		
Electrical Charac Contact Current Ra Size 20 Contacts:		Fixed Contacts:	Size 20 female contacts feature "Open Entry" 500 cycles design.		
	stance per IEC 512-2, Test 2b. 0.005 ohms, maximum.	Contact Retention in Insulator:	Size 20 Contacts: 27 N [6 lbs.] minimum.		
Insulator:	ce per IEC 512-2, Test 3a. 5 G ohms, minimum.	Locking System:	Threaded or Twist Locking Shroud		
Proof Voltage Size 20 Contacts:	1000 V r.m.s.	UL :	File E220614		
Working Voltage Size 20 Contacts:	250 V r.m.s.		S		

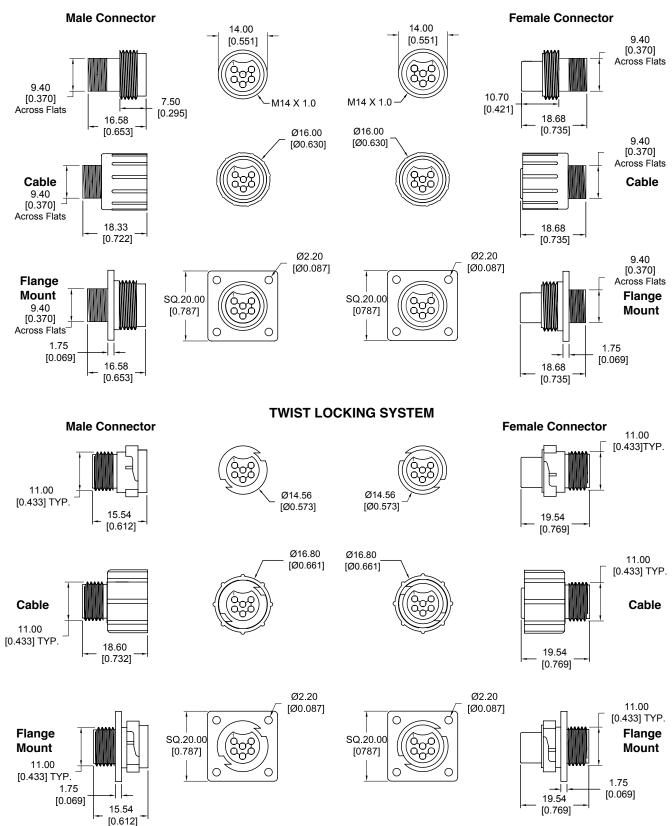


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BABY KING COBRA Circular Connectors

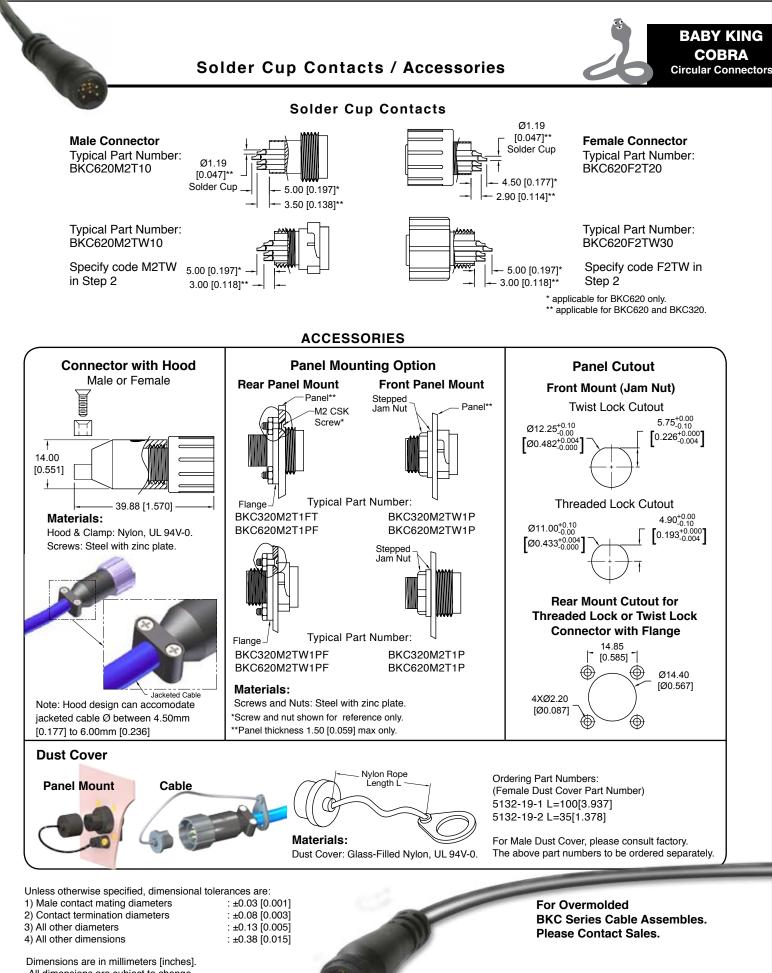
Outline Dimensions





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All dimensions are subject to change.

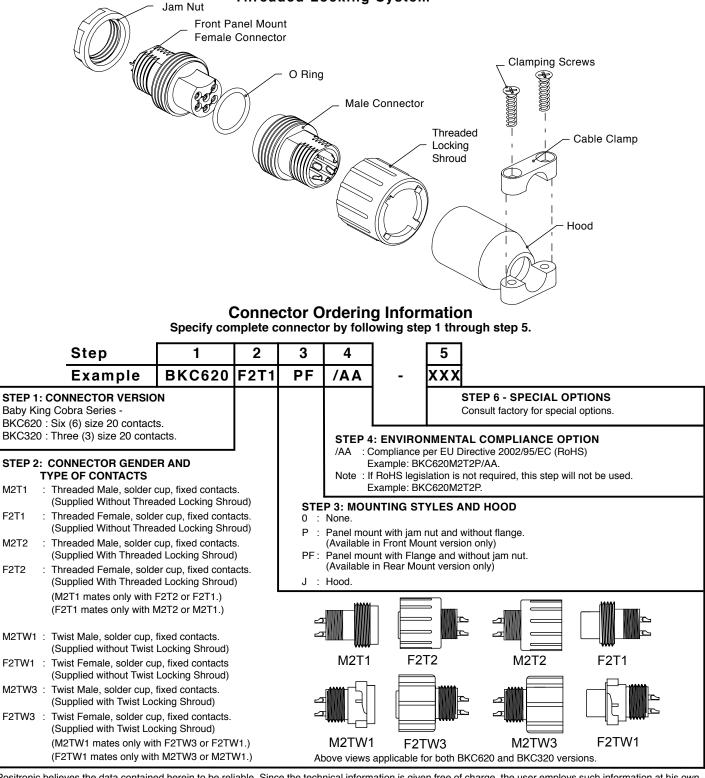




TYPICAL CONNECTOR ASSEMBLY & ORDERING INFORMATION



Typical Connector Assembly Threaded Locking System



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POSITRONIC INDUSTRIES, INC. 423 N Campbell Ave, PO Box 8247 Springfield, MO 65801, USA Telephone (417) 866-2322 (417) 866-4115 Fax Toll Free (800) 641-4054 info@connectpositronic.com

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POSITRONIC INDUSTRIES, S.A.S. Zone Industrielle d'Engachies

46 Route d'Engachies France 32020 Auch Cedex 9 Telephone 33 (0) 5 6263 4491 33 (0) 5 6263 5117 Fax contact@connectpositronic.com POSITRONIC ASIA PTE LTD. Blk 3014A Ubi Road 1 #07-01 Singapore 408703 Telephone 65 6842 1419 65 6842 1421 Fax singapore@connectpositronic.com