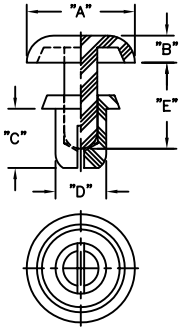


FIG. 1

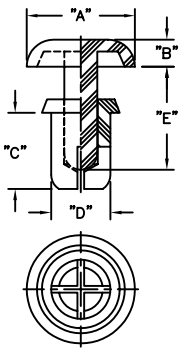
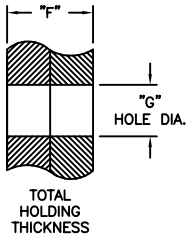


FIG. 2



NOTES:
1. MATERIAL: NYLON 6, (RMS–52)
   COLOR: BLACK & WHITE STANDARD.
   ADD "B" FOR BLACK AND "W" FOR WHITE ON THE END OF PART NUMBER
2. MATERIAL: NYLON 66/6, UL94 V–0, (RMS–103)
   AVAILABLE BY SPECIAL ORDER.
   TO ORDER USE P/N: SRVO–XXXX
   COLOR: BLACK.
   ALSO AVAILABLE IN COLOR WHITE BY SPECIAL ORDER.
   TO ORDER ADD "W" TO THE END OF PART NO.
3. GREEN (GN), YELLOW (YL), RED (RD), BLUE (BL), AND GRAY (GY), AVAILABLE BY SPECIAL ORDER ONLY.

MAT'L: NYLON 6 (RMS–52) PART NO.	HOLE DIA. "G"	EXTRACTION FORCE LB (KG)	THICKNESS "F"	"A" ±.008 (±0.2)	"B" ±.008 (±0.2)	"C" ±.012 (±0.3)	"D"	"E" ±.012 (±0.3)	FIG. NO.
SR–2024	.083–.087 (2.1–2.2)	6.6 MIN. (3 MIN)	.024–.047 (0.6–1.2)	.165 (4.2)	.047 (1.2)	.09 (2.4)	.079 (2.0)	.11 (2.8)	1
SR–2032			.051–.079 (1.3–2.0)			.13 (3.2)		.15 (3.8)	
SR–2040			.083–.110 (2.1–2.8)			.16 (4.0)		.22 (5.5)	
SR–2048			.114–.142 (2.9–3.6)			.19 (4.8)			
SR–2056			.146–.173 (3.7–4.4)			.22 (5.6)		.28 (7.2)	
SR–2064			.173–.197 (4.4–5.0)			.25 (6.4)		.28 (7.1)	
SR–2632	.106–.110 (2.7–2.8)	11.0 MIN. (5 MIN.)	.039–.079 (1.0–2.0)	.197 (5.0)	.055 (1.4)	.13 (3.2)	.102 (2.6)	.18 (4.5)	1
SR–2642			.079–.118 (2.0–3.0)			.17 (4.2)			
SR–2648			.106–.142 (2.7–3.6)			.19 (4.8)		.24 (6.1)	
SR–2655			.134–.169 (3.4–4.3)			.22 (5.5)			
SR–2664			.169–.205 (4.3–5.2)			.25 (6.4)		.31 (7.8)	
SR–2672			.201–.236 (5.1–6.0)			.28 (7.2)			
SR–3035	.122–.126 (3.1–3.2)	17.6 MIN. (8 MIN.)	.039–.079 (1.0–2.0)	.252 (6.4)	.063 (1.6)	.14 (3.5)	.118 (3.0)	.20 (5.1)	1
SR–3045			.079–.118 (2.0–3.0)			.18 (4.5)		.24 (6.1)	
SR–3055			.118–.158 (3.0–4.0)			.22 (5.5)			
SR–3065			.158–.197 (4.0–5.0)			.26 (6.5)		.28 (7.1)	
SR–3075			.197–.236 (5.0–6.0)			.30 (7.5)		.35 (9.0)	
SR–3080			.217–.256 (5.5–6.5)			.31 (8.0)			
SR–3090			.256–.295 (6.5–7.5)			.35 (9.0)		.43 (11.0)	
SR–3100			.295–.335 (7.5–8.5)			.39 (10.0)			
SR–3535	.142–.146 (3.6–3.7)	26.4 MIN. (12 MIN.)	.047–.083 (1.2–2.1)	.252 (6.4)	.063 (1.6)	.14 (3.5)	.138 (3.5)	.20 (5.1)	2
SR–3545			.083–.118 (2.1–3.0)			.18 (4.5)		.24 (6.1)	
SR–3550			.106–.142 (2.7–3.6)			.20 (5.0)			
SR–3555			.118–.158 (3.0–4.0)			.22 (5.5)		.28 (7.1)	
SR–3560			.146–.181 (3.7–4.6)			.24 (6.0)			
SR–3570			.177–.217 (4.5–5.5)			.28 (7.0)		.35 (9.0)	
SR–3580			.217–.256 (5.5–6.5)			.31 (8.0)		.36 (9.1)	
SR–4050	.161–.165 (4.1–4.2)	44.0 MIN. (20 MIN.)	.098–.138 (2.5–3.5)	.315 (8.0)	.071 (1.8)	.20 (5.0)	.158 (4.0)	.28 (7.1)	2
SR–4060			.138–.177 (3.5–4.5)			.24 (6.0)			
SR–4070			.177–.217 (4.5–5.5)			.28 (7.0)		.35 (9.0)	
SR–4080			.217–.256 (5.5–6.5)			.31 (8.0)			
SR–4090			.256–.295 (6.5–7.5)			.35 (9.0)		.43 (11.0)	
SR–4100			.295–.335 (7.5–8.5)			.39 (10.0)			
SR–4120			.354–.413 (9.0–10.5)			.47 (12.0)		.55 (14.0)	
SR–5045	.201–.205 (5.1–5.2)	55.0 MIN. (25 MIN.)	.059–.098 (1.5–2.5)	.354 (9.0)	.087 (2.2)	.18 (4.5)	.197 (5.0)	.26 (6.5)	2
SR–5055			.098–.138 (2.5–3.5)			.22 (5.5)			
SR–5065			.138–.177 (3.5–4.5)			.26 (6.5)		.33 (8.5)	
SR–5075			.177–.217 (4.5–5.5)			.30 (7.5)			
SR–5085			.217–.256 (5.5–6.5)			.33 (8.5)		.41 (10.5)	
SR–5095			.256–.295 (6.5–7.5)			.37 (9.5)			
SR–5105			.295–.335 (7.5–8.5)			.41 (10.5)		.47 (12.0)	
SR–6060	.240–.244 (6.1–6.2)	66.0 MIN. (30 MIN.)	.098–.158 (2.5–4.0)	.472 (12.0)	.098 (2.5)	.24 (6.0)	.236 (6.0)	.35 (9.0)	2
SR–6080			.138–.217 (3.5–5.5)		.118 (3.0)	.31 (8.0)		.39 (10.0)	

REV	DESCRIPTION	ENGR DATE
P	SEE ECN #1327 FOR CHANGES	SK 05.23.07
O	SEE ECN #1260 FOR CHANGES	SK 12.06.06
–	SEE ENGINEERING FOR REV. A–N	–

TITLE: SNAP–RIVETS

DWG IN IN (MM)

FINAL

TOLERANCES UNLESS NOTED
.XX=±.010
.XXX=±.005
FRAC=1/64
ANG=1°

FILE # SR | DWN: J.B. | APP:

MAT'L: SEE NOTES | DT: 02/28/97 | DT:

RE: RICHCO, INC.

RICHCO INC.
PO BOX 804238,CHICAGO,60680
(773) 539–4060

PART # SEE CHART

PRINT TYPE CA