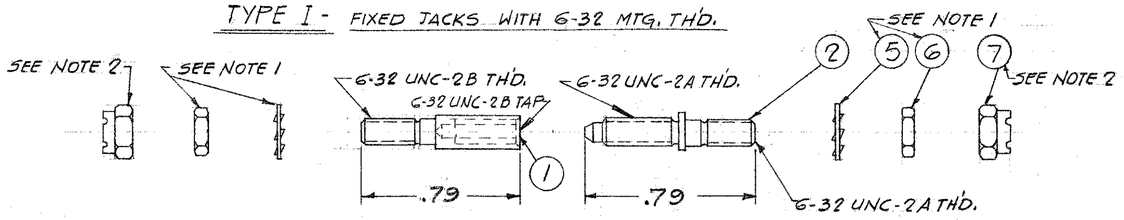
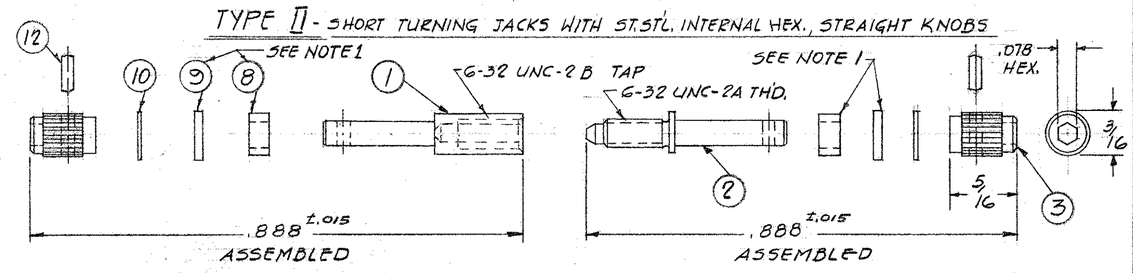
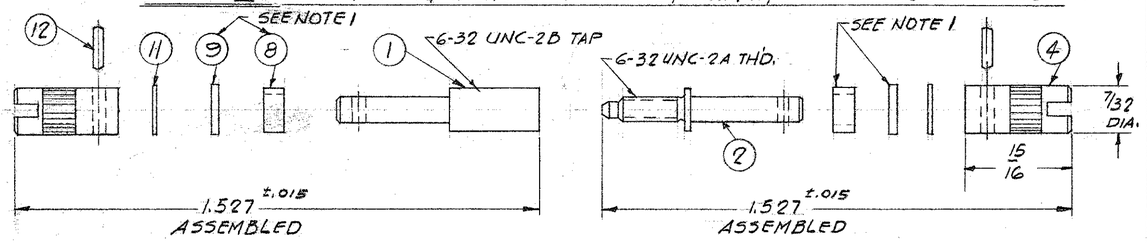
TYPE I - FIXED JACKS WITH 6-32 MTG. THD.



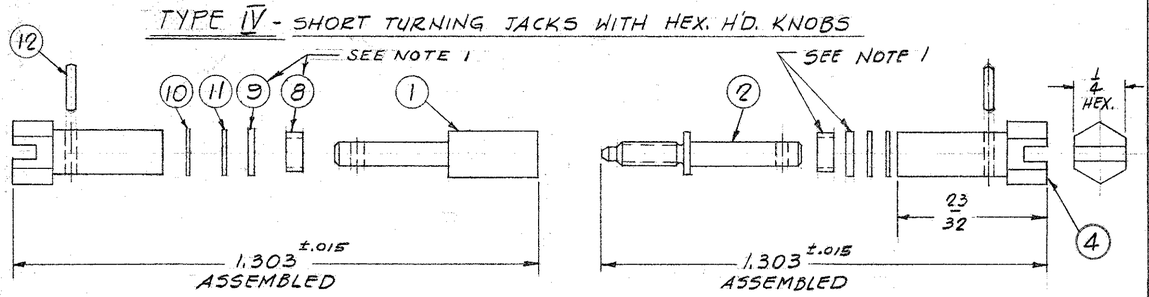
TYPE II - SHORT TURNING JACKS WITH ST.STL. INTERNAL HEX., STRAIGHT KNOBS



TYPE III - SHORT TURNING JACKS WITH KNURLED, STRAIGHT, SCREW DRIVER SLOT KNOBS



TYPE IV - SHORT TURNING JACKS WITH HEX. H'D. KNOBS



CATALOG NUMBER	TYPE	USED ON
JZ 602	I	MRE - ALL SIZES EXCEPT 5-3, 7-2, 8 AND 104; MRA - ALL SIZES EXCEPT 9 & 104; MRAC - ALL SIZES EXCEPT 104;
JTW 602	II	MRE, MRA, MRAC - ALL SIZES EXCEPT 5-3, 8 AND 104
JTU 602	III	" " " " " " " " "
JTX 602	IV	" " " " " " " " "
XJZ 602	I	XMRE - ALL SIZES EXCEPT 5-3, 7, 8 & 104; XMRA - ALL SIZES EXCEPT 104
XJTW602	II	XMRE, XMRA, XAC- " " " " " " " " "
XJTU 602	III	" " " " " " " " " "
XJTX 602	IV	" " " " " " " " " "

1. JACK SOCKET - STAINLESS STEEL, QQ-S-763, PASSIVATING DIP
2. JACK SCREW - STAINLESS STEEL, QQ-S-763, PASSIVATING DIP
3. KNOB - STAINLESS STEEL, QQ-S-763, PASSIVATING DIP
4. KNOB - ALUMINUM, QQ-A-225/3, ANODIZE & SEAL IN POTASSIUM DICHROMATE
5. LOCK WASHER - PHOS. BRONZE, QQ-B-750, CAD. PLATE PLUS NAT. IRIDITE
6. HEX. NUT - BRASS, QQ-B-626, CAD. PLATE PLUS NAT. IRIDITE
7. LOCK NUT - BRASS, QQ-B-626, CAD. PLATE PLUS NAT. IRIDITE
8. SQUARE SPACER - STAINLESS STEEL, QQ-S-763, PASSIVATING DIP
9. .040 SPACER - ALUMINUM, QQ-A-250/8, ANODIZE & SEAL IN POTASSIUM DICHR.
10. .004 SPACER - STAINLESS STEEL, QQ-S-766, PASSIVATING DIP
11. .010 SPACER - STAINLESS STEEL, QQ-S-766, PASSIVATING DIP
12. ROLL PIN - STAINLESS STEEL, FED. STD. 66, PASSIVATING DIP

23472

NOTES:-

1. NOT USED ON ASSEMBLIES WITH SHELLS.
2. USED ON ASSEMBLIES WITH SHELLS ONLY.
3. PREFIX "X" IN CATALOG NUMBER DENOTES ASSEMBLIES TO BE USED WITH SHELLS.

SJ 2/14/72

This drawing, the designs and ideas embodied in the device to which it relates, and the methods of producing the device, are the property of Winchester Electronics, Oakville, Conn. and shall not be employed, copied, or disclosed to anyone, in any manner without the consent of Winchester Electronics.

REV.	CHANGE	DATE

GENERAL NOTES UNLESS OTHERWISE SPECIFIED
1. ALL DIMENSIONS ARE IN INCHES.
2. ALL DIMENSIONS ARE
3. REMOVE ALL BURRS TO_____MAX.
4. BREAK ALL SHARP EDGES EQ. TO_____R. MAX.
5. _____R. MAX. ON INSIDE CORNERS.
6. ALL DIAMETERS CONCENTRIC_____T.I.R. MAX.
7. ALL SURFACES TO BE SQUARE AND/OR PARALLEL WITHIN_____IN./IN.
8. GENERAL SURFACE FINISH TO BE_____ MICROINCHES RMS. MAX. B
9. TOLERANCES .XX ±.010 .XXX ±.007; FRACTIONS ±1/64; ANGLES ±½°
10. WEIGHT

EN 11199

TITLE
OUTLINE
FIXED JACK ASSEMBLY - TYPE Z
SHORT TURNING JACK ASSY. - TYPE W, TYPE U, TYPE X

SCALE	DR.	CK'D.	AP'D.
NONE	E. BRAZENAS 10-6-66	Z. LIEM 10-12-66	DATE 10-14-66

WINCHESTER ELECTRONICS
DIVISION OF LITTON PRECISION PRODUCTS INC.
OAKVILLE, CONN.

DWG. SIZE C | 23472 | REV.

June 2006 - This drawing became the property of Winchester Electronics Corporation, Wallingford, CT.